

ACCESSORY FITMENT INSTRUCTION

Product

VW CRAFTER NUDGE BAR

Part no.

(250044T)(VW-CRFT-NBS) (BS-250044)(VW-CRFT-NBB)(Tracking No. 80)



60
Minutes

Models : VW Crafter 2018

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Date : 15-Feb-2018

DIAGRAM



Kit content:

	Qty	Description		Qty	Description
A	4	M10 X 30 SETS SCREWS	K	4	M8 FLAT WASHERS (SS)
B	8	M10 HEX NUTS	L	2	M8 SPRING WASHERS (SS)
C	14	M10 X 30 X 2 FLAT WASHERS	M	2	M10 T-BOLT
D	8	M10 SPRING WASHERS	N	2	Top Mount Bracket 1
E	4	M8 X 30 SET SCREWS	O	2	Top Mount Bracket 2
F	4	M8 HEX NUTS	P	2	Bottom Mount Brackets
G	8	M8 X 22 X 1.6 FLAT WASHERS	Q	2	Velamoid
H	4	M8 SPRING WASHERS	R	2	M10 X 35 SETS SCREWS
I	2	M8 X 25 SET SCREWS (SS)	S	2	BOTTOM SUPORT
J	2	M8 HEX NUTS (SS)			

Additional equipment/Material needed for fitment :

Qty		Qty	
	Socket & Ratchet Set		Drawing Medium (Black Marker or Pen)
	Spanner Set		Masking Tape
	Measuring Tape		

Precautions during fitment:

Do not Cause any Damage to the Vehicle, Apply Masking Tape to the Front Bumper to prevent damages.

Ensure that you are wearing the correct PPE Clothing during Installation.

Directions for use:

Read all Instructions Carefully Before Installation.

Use Velamoid to
Secure T-Bolt



Velamoid

Fitment Instruction: VW CRAFTER NUDGE BAR

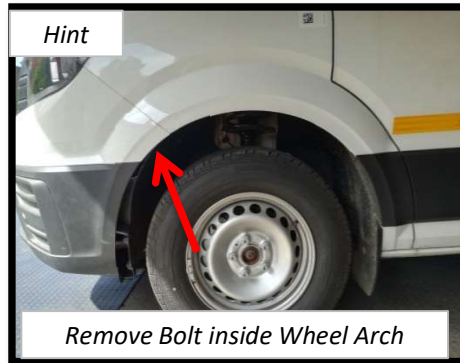
Visual / Graphic Illustration

Step #

Description/Method



Fig 1



Hint

Remove Bolt inside Wheel Arch

1

Remove the Bumper, Polystyrene Protector and Plastic Under Cover as shown in Figure 1 to Figure 4.

2

Apply Masking Tape on Bumper as shown in Figure 4.



Fig 2

Plastic Under Cover



Fig 3

Polystyrene Protector

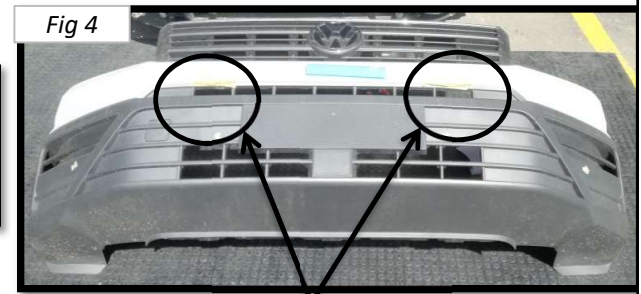


Fig 4

Apply Masking Tape to Protect Bumper

Visual / Graphic Illustration

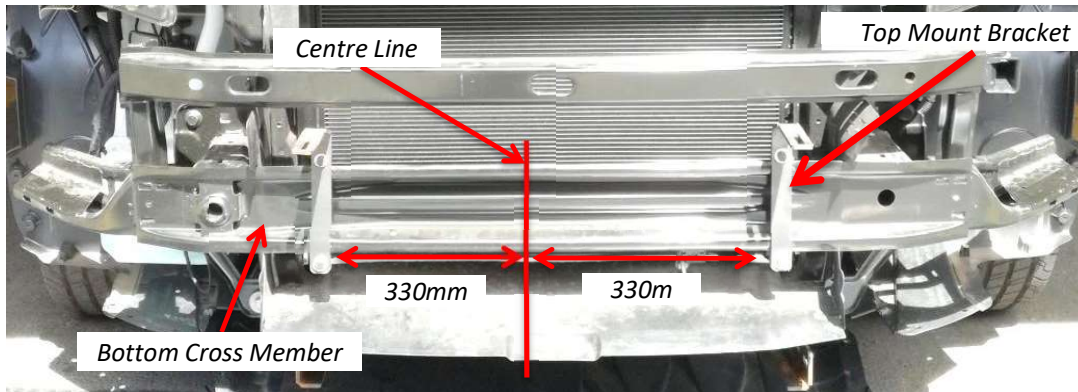
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Visual / Graphic Illustration

Step #

Description/Method

Fig 5



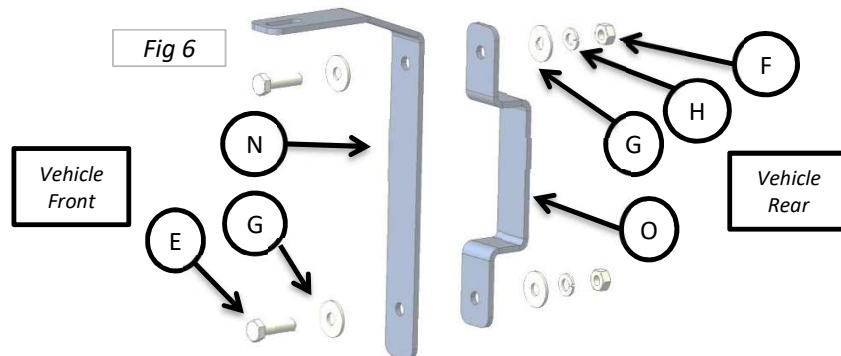
3

With the bumper Removed, Locate the Bottom Cross Member and find the Centre Line as shown in Figure 5.

4

Mark The Distances on Either Side of 330mm for the Inside to Inside Measurements as shown in Figure 5.

Fig 6

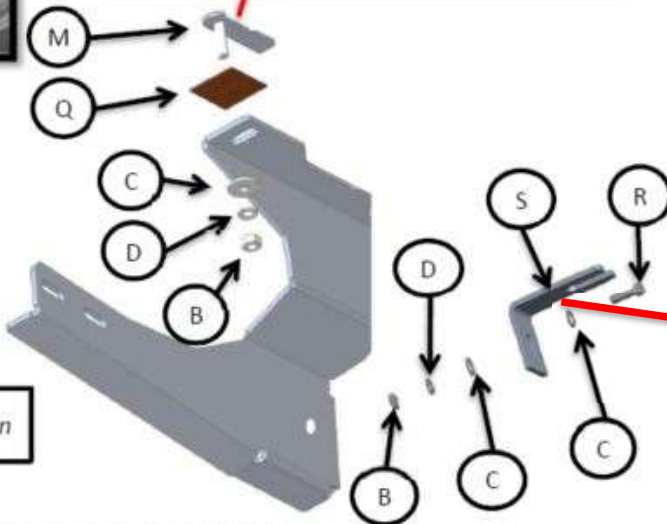
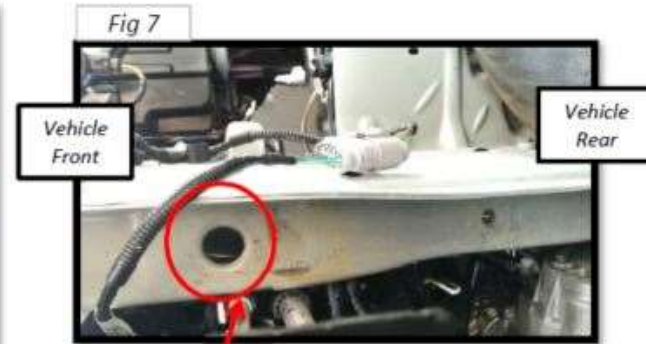


5

Fit the Top Mount Brackets as shown in Figure 6.

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Visual / Graphic Illustration



Passenger Side Shown

Visual / Graphic Illustration

Step #

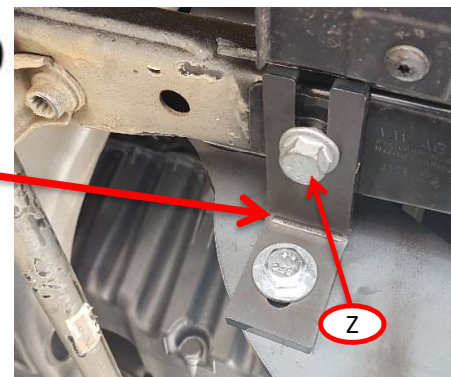
Description/Method

6

Locate Bottom Mount Positions as shown in Figure 6 & Figure 7 (Passenger Side Shown)

7

Fit Bottom Mount Bracket with Marking "P" to Passenger side of Vehicle as shown in Figure 7. Do the same to the other side of the vehicle.



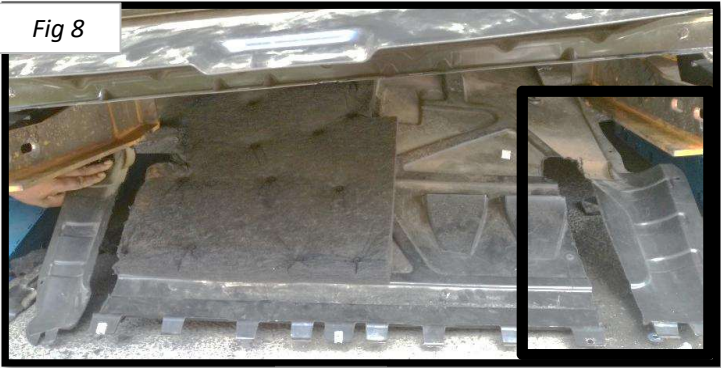
Loosen bolt(Z) until you can slide bracket(S) on. Once all bolts for the bracket are on and tight, Re-tighten Bolt(Z).

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Visual / Graphic Illustration

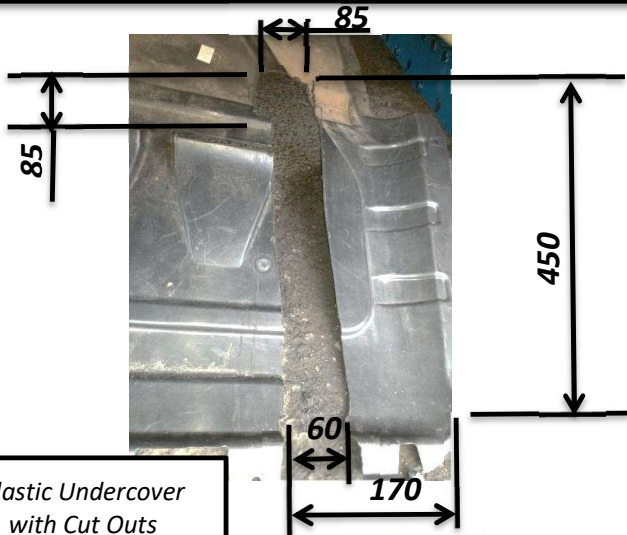
Step #

Description/Method



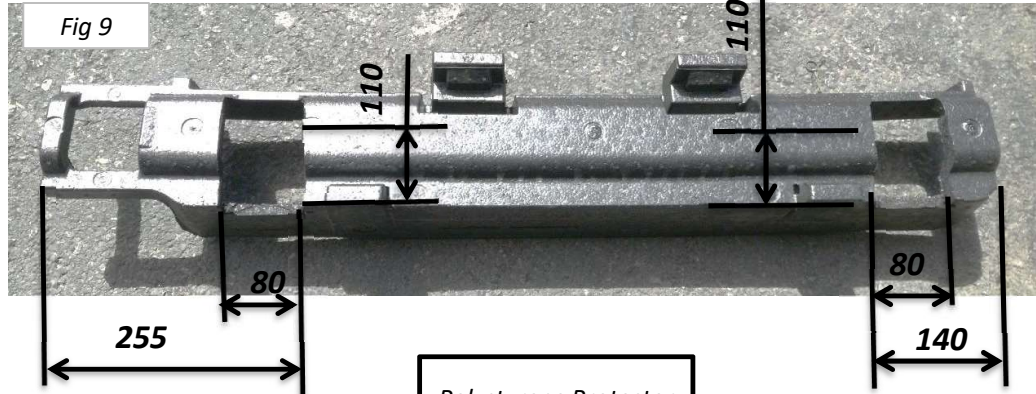
8

Trim The Plastic Undercover and Polystyrene Protector that was removed in Instruction 1, as shown in Figure 8 and Figure 9.



Plastic Undercover with Cut Outs

Visual / Graphic Illustration



Polystyrene Protector with Cut Outs

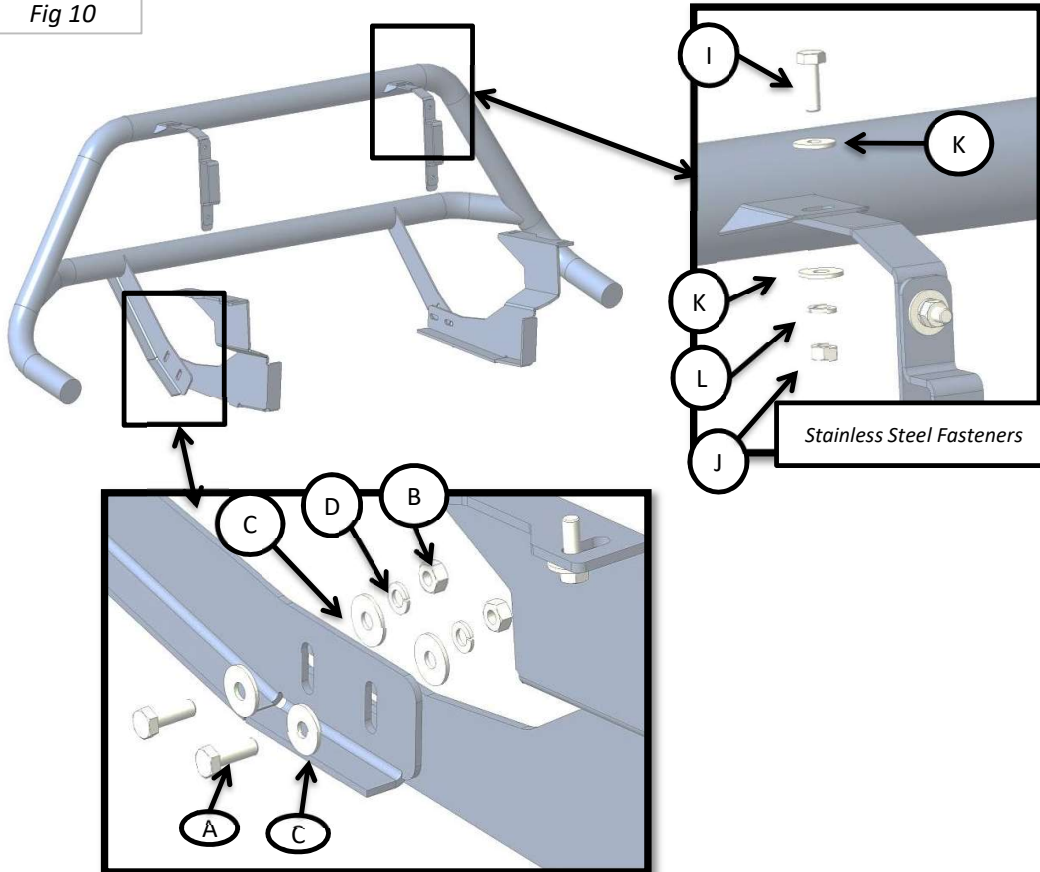
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Visual / Graphic Illustration

Step #

Description/Method

Fig 10



Visual / Graphic Illustration

8

Replace all the Parts that were removed from Instruction 1.

9

Fit the Bull Bar as shown in Figure 10.

Final step

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Make sure bar is centralised and tighten all fasteners to specified torque. M8= 22Nm , M10= 42Nm , M6= 9Nm.

