

ACCESSORY FITMENT

Product

Fortuner nudge bar bottom mount

Part no.

80030 (Tracking No. 390)



60
Minutes

Models : Double Cab

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Date : 10-07-2020

DIAGRAM

Kit content:



PASSENGER SIDE BRACKETS SHOWN.

	Qty			Qty	Description
A	2	M12 X 45 X 1.25 SET	N	2	M10 X 30 SET
B	2	M12 SPRING WASHERS	O	4	M10 X 30 X 2.5 FLAT WASHER
C	2	M12 X 30 X 2.5 FLAT WASHERS	P	2	M10 SPRING WASHERS
D	2	M10 X 30 SET	Q	6	M10 HEX NUTS
E	2	M10 X 40 X 3 FLAT WASHERS	R	2	Chassis Mount Bracket
F	2	M10 SPRING WASHERS	S	2	Nudge bar Front Mount Bracket
G	4	M10 X 100 SET	T	2	Nudge Bar Bottom Mount Bracket
H	8	M10 X 30 X 2.5 FLAT WASHER	U	2	Clamp Plate
I	4	M10 SPRING WASHERS	V	2	SPACER
J	6	M8 X 25 SET			
K	8	M8 X 20 X 1.6 FLAT WASHERS			
L	6	M8 SPRING WASHERS			
M	2	M8 HEX NUT			
Qty	1	Ratchet Set	Qty		
	1	Spanner Set			
	1	Torque Wrench			

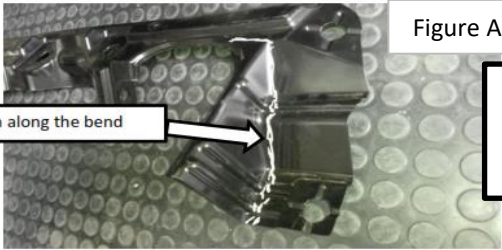
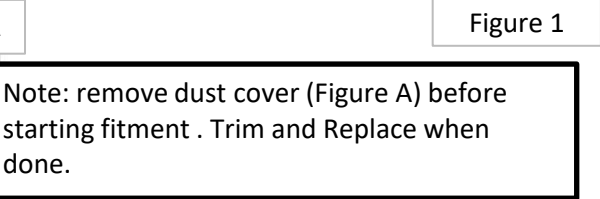
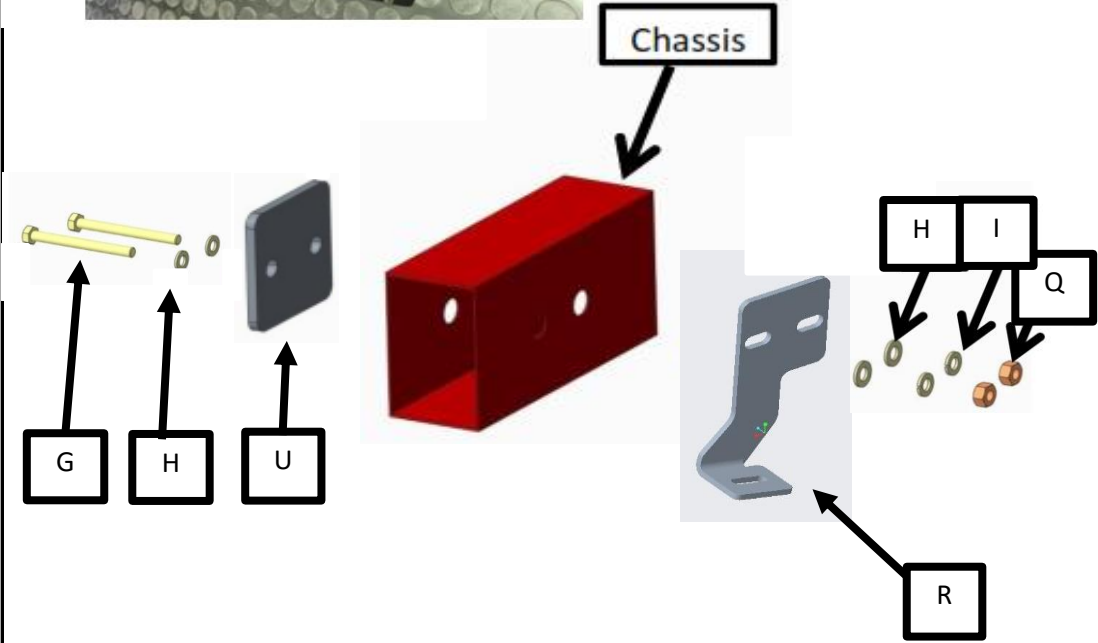
Precautions during fitment:

Please take precaution when installing Nudge Bar to prevent any damages to the vehicle and the Nudge Bar

Directions for use:

Please follow the steps below, numbered 1 to 8

Fitment Instruction: Toyota Hilux Nudge Bar

Visual / Graphic Illustration	Step No.	Description/Method
  <p data-bbox="611 544 1205 679">Note: remove dust cover (Figure A) before starting fitment . Trim and Replace when done.</p>	<p>1</p>	<p>Place the Passenger's side Mounting Bracket to the outside of the chassis and the Clamp Bracket on the inside.</p>
	<p>2</p>	<p>Insert the Fasteners as shown in Figure 1. Do not tighten fully.</p>

Fitment Instruction: Toyota Hilux Nudge Bar

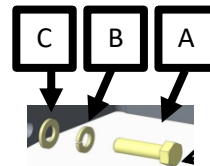
Visual / Graphic Illustration



Figure 2



Figure 3



Step No.

Description/Method

Step 3

Mount the bracket(T) to the chassis, ensure that you use the spacer(V) as shown in figure 2.

Step 4

Insert Fasteners as shown in Figure 3. Do not tighten fully.

Fitment Instruction: Toyota Hilux Nudge Bar

Visual / Graphic Illustration

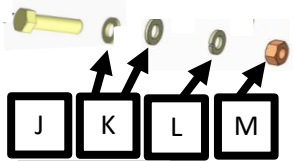
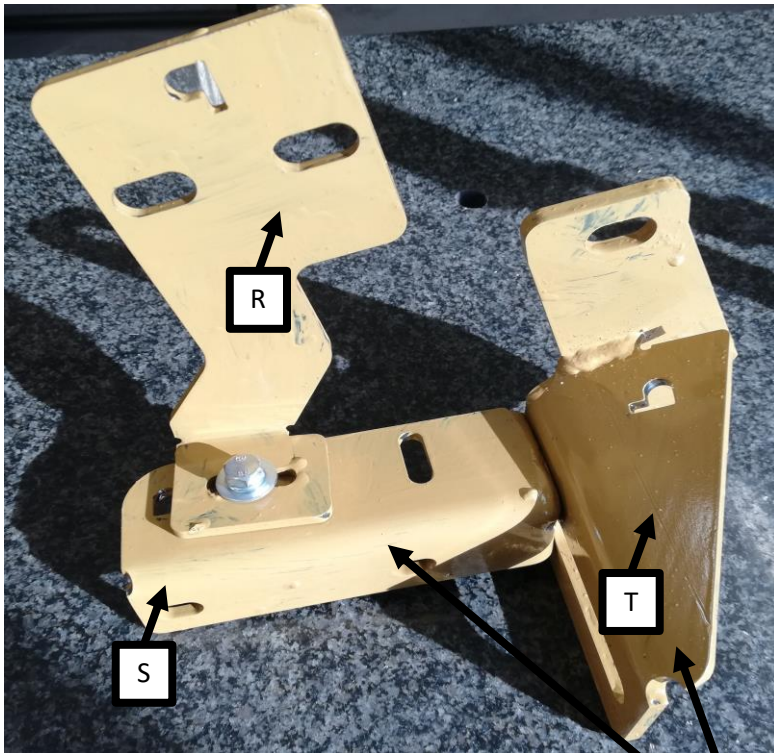


Figure B

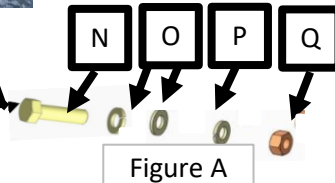


Figure A

Step No.

Description/Method

Step 5

Mount bracket(T) to bracket(S) using the fastners shown in Figure A. Mount bracket(S) to bracket(R) using fastners shown on Figure B.

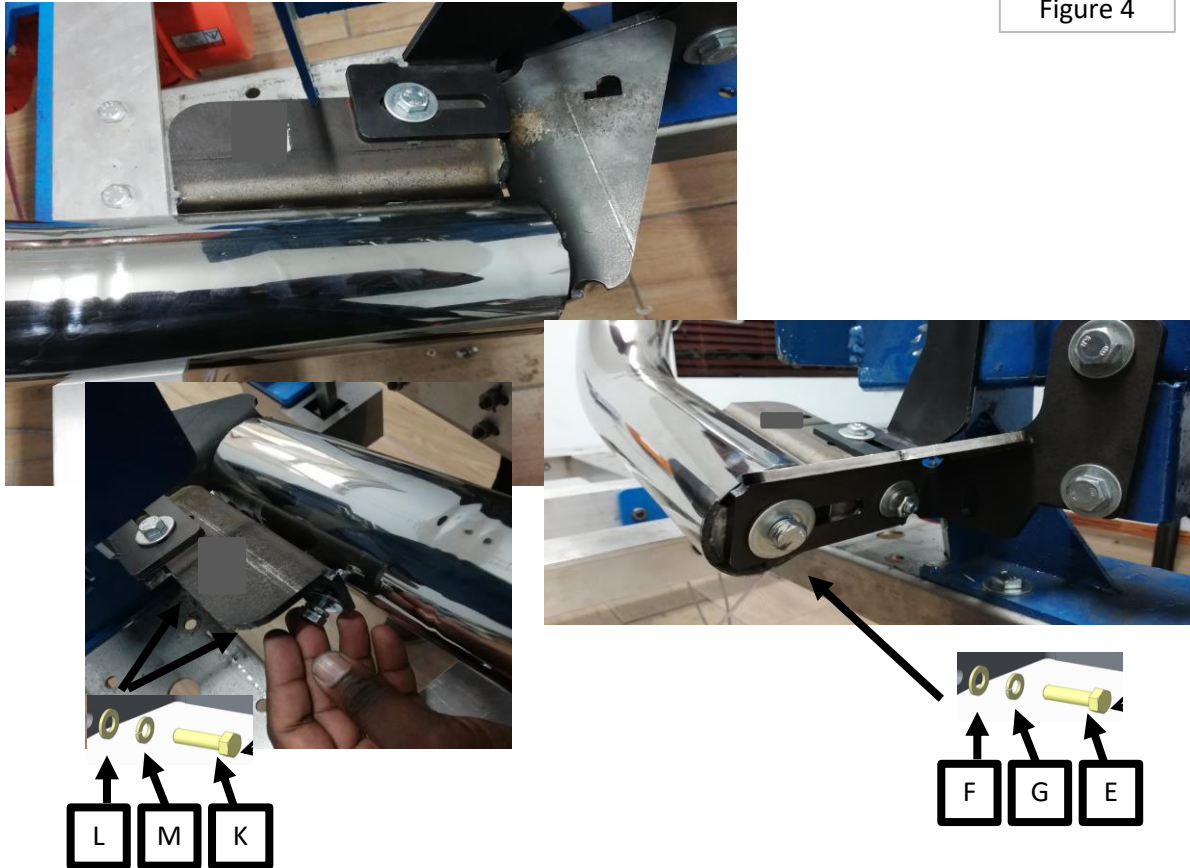
Step 6

Repeat steps 1 to 5 on the driver's side of the vehicle.

Fitment Instruction: Toyota Hilux Nudge Bar

Visual / Graphic Illustration

Figure 4



Step No.

Description/Method

Step 7

Place the Nudge Bar against the Chassis Mount Bracket and insert fasteners as shown in Figure 4. Do not tighten fully.

Final step

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Make sure bar is centralised and tighten all fasteners to specified torque. M8= 22Nm , M10= 42Nm , M6= 9Nm.

