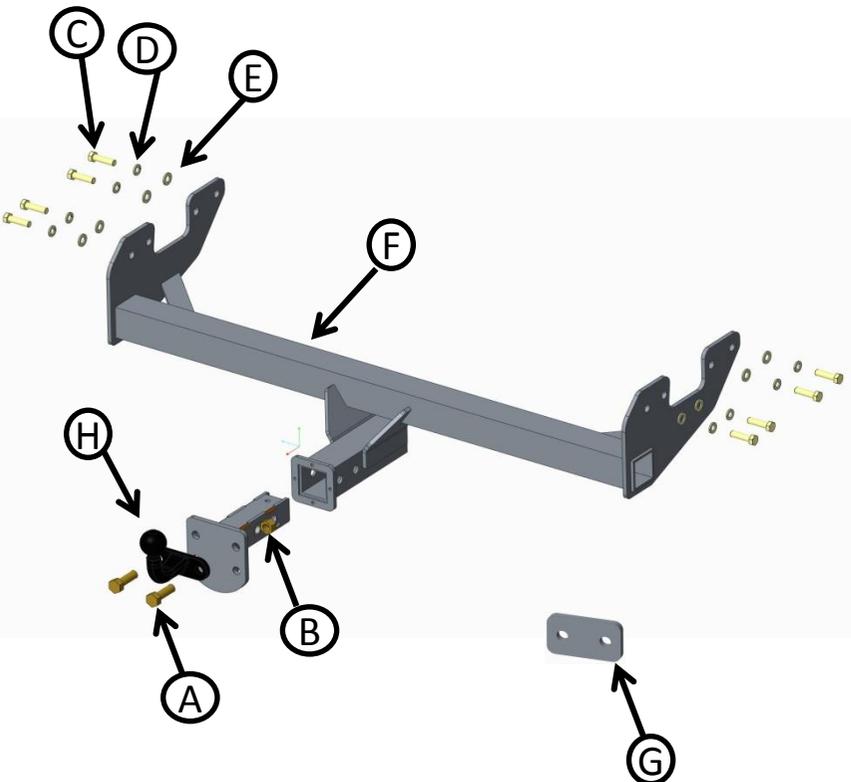


# ACCESSORY FITMENT

<b>Product</b>	<b>Toyota Hilux 2016 Underbumper Towbar</b>	
<b>Product no.</b>	<b>80068 /T006</b>	
	60 Minutes	Models : DC,CC and SC
		Page 1 of 6
		Date :08/04/2016

**DIAGRAM**



**Kit content:**

	Qty	Description		Qty	Description
A	2	M16x45 Sets	F	1	Tow bar
B	2	M16 Nylock nuts	G	2	Spacer Plates
C	12	M12x45x1.25 Fine thread	H	1	Tow ball
D	12	M12 Spring washers		1	Wiring harness
E	12	M12x30x2.5 Flat washers			

**Additional equipment/Material needed for fitment :**

Qty	1	Torque Wrench	Qty	
	1	Ratchet and sockets		

**Precautions during fitment:**

Do not scratch the vehicle or tow bar during fitment. Unwrap the tow bar packaging and place on mat to avoid scratches.

**Directions for use:**

Check to see that you have all the necessary components and tools for fitment of the tow bar.

## Fitment Instruction: Hilux Tow Bar

Visual / Graphic Illustration

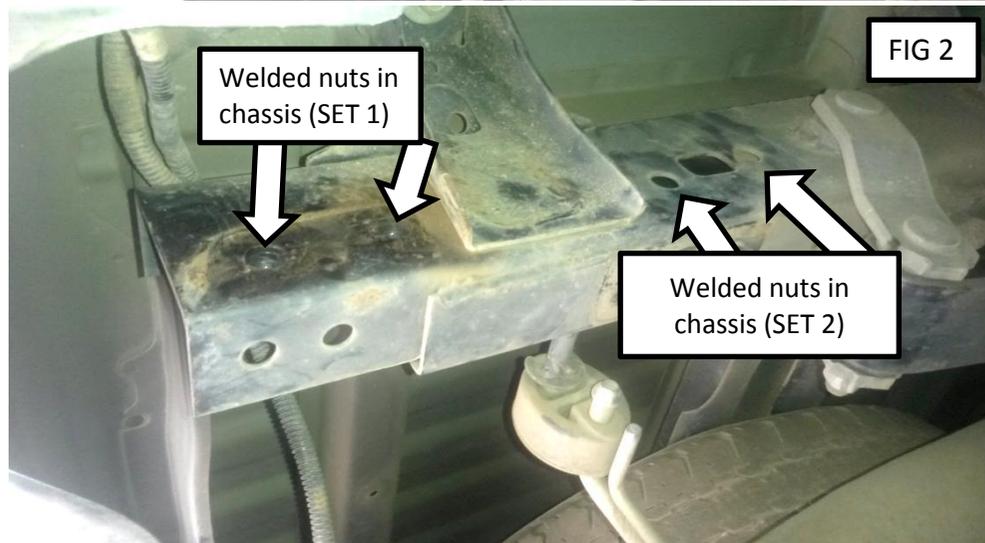
Step #

Description/Method



1

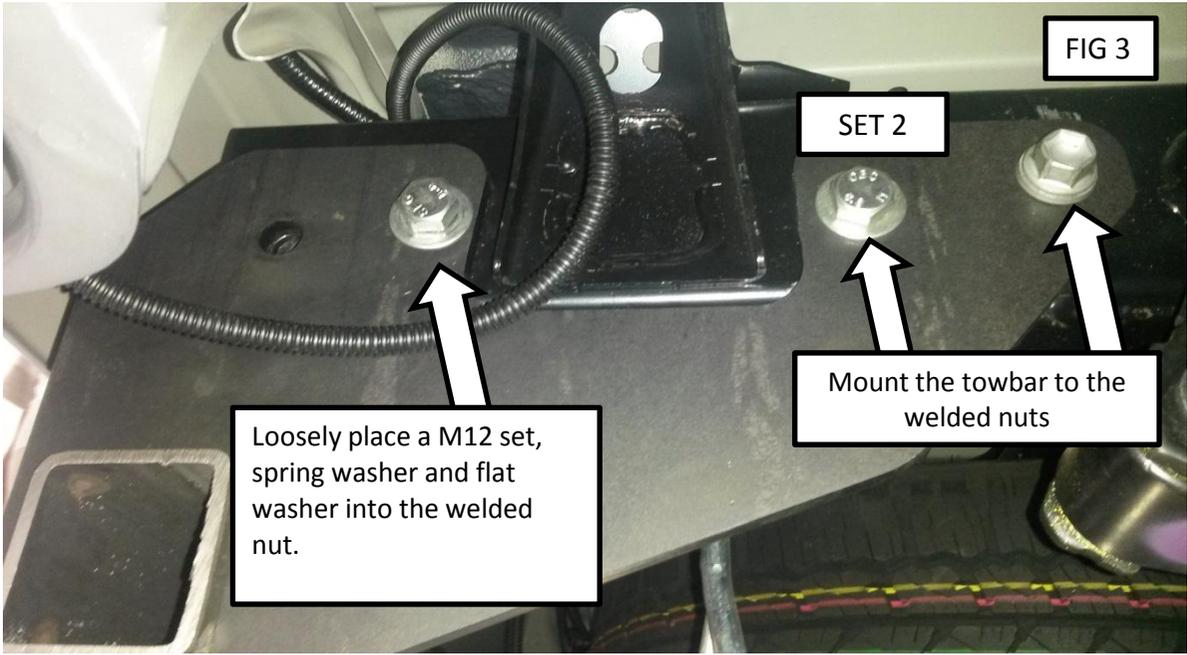
Remove the two M12 bolts holding the rear step to the vehicle. FIG 1. Do to both sides of the vehicle.



2

Locate the 2 sets of holes found on the chassis required to mount the tow bar. FIG 2

## Fitment Instruction: Hilux Tow Bar

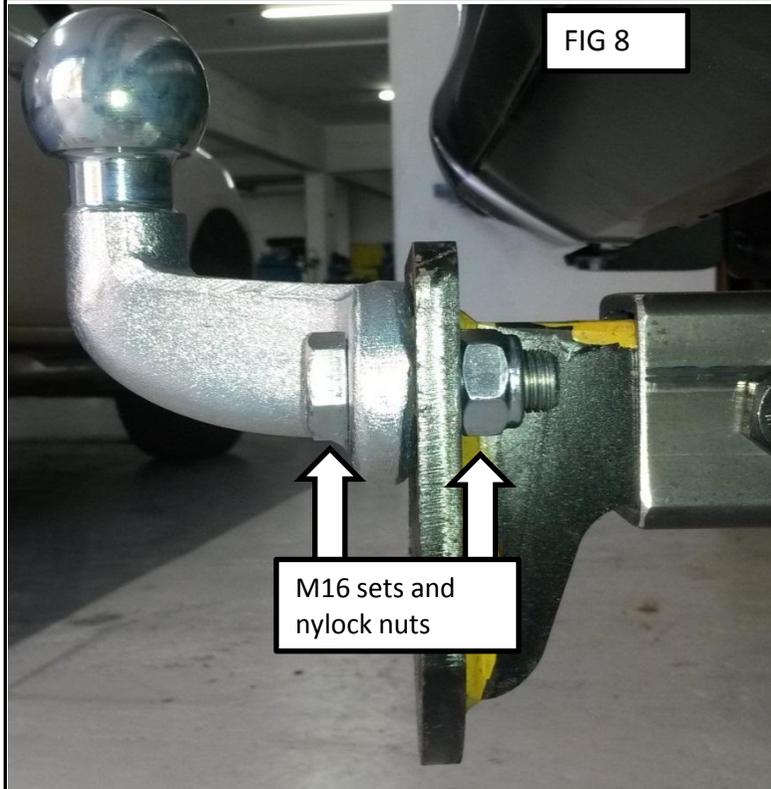
Visual / Graphic Illustration	Step #	Description/Method
	<p>3</p>	<p>Mount the tow bar using the front holes(set2). Use M12x45 sets along with spring and flat washers. Shown in FIG 3. Do to both sides of the vehicle.</p>
	<p>4</p>	<p>Loosely mount a M12x45 set with a spring and flat washer into the rear hole also shown in FIG 3.</p>

## Fitment Instruction: Hilux Tow Bar

Visual / Graphic Illustration	Step #	Description/Method
<p style="text-align: right;">FIG 4</p> <p style="text-align: center;">Loosen bolts from step.</p> <p style="text-align: right;">FIG 5</p> <p style="text-align: center;">Place spacer (G) in-between the two plates</p>	5	<p>Place spacer plate in between the protruding bracket and the welded bracket on the rear step(bumper). As shown in FIG 4 +5. Do to both sides of the step.</p>
<p style="text-align: right;">FIG 6</p> <p style="text-align: right;">FIG 7</p>	6	<p>Slide the rear step(bumper) over the tow bar into the loose M12 set. FIG 6. Add M12 set to empty hole once mounted and tighten all sets and nuts to the specified torque - M12 = 73 Nm. FIG 7 shows installed sets.</p>

## Fitment Instruction: Hilux Tow Bar

Visual / Graphic Illustration



Step #

Description/Method

7

Assemble the tow bar onto the goose neck using the M16 sets and nylock nuts. FIG 8. Tighten to the specified torque - M16 = 178 Nm.

COMPLETE

Make sure bar is centralised and tighten all fasteners to specified torque.

M12 = 73 Nm, M16 = 178 Nm

