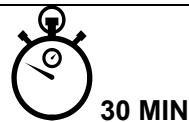


# Fitting INSTRUCTIONS

TOYOTA LAND CRUISER 2010 GRILL GUARD
PART NO 90025
DATE



**VERY IMPORTANT**  
PLEASE READ THESE INSTRUCTIONS CAREFULLY BEFORE COMMENCING WITH FITMENT

**KIT CONTENTS:**

**FASTENERS**

AMT	SIZE	DESCRIPTION	TYPE	FINISH
2	M10X50X1.25	SETS	8.8	EG
2	M10X30X2.5	FLAT WASHERS		EG
2	M10	SPRING WASHERS		EG
2	M8X50	SETS		EG
2	M8X25X2	FLAT WASHERS		EG
2	M8	SPRING WASHERS		EG

**REQUIRED TO FIT**

- FLAT AND STAR SCREWDRIVER
- SOCKET SET
- 2 OF 10,12,13 AND 17 SPANNER SET

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## PRECAUTIONS

Ensure that your workmanship is of the highest professional standard and that you do not scratch or damage the vehicle or accessory to be fitted.

Before commencing with fitment, carefully unwrap the product and ensure that the kit is complete and that the part is free of damage.

## INSTALLATION PROCEDURE



### STEP 1

Remove the two bolts on bumper cradle using a 12mm spanner. The centre section of the bumper has three sections of non slip tread. Mark a distance of 138mm from the inside of non slip tread as shown in picture and also 80mm from the face of tread plate and mark this point on both sides and drill pilot holes of +/- 6mm.



Remove the two bolts on bumper cradle using a 12mm spanner. The centre section of the bumper has three sections of non slip tread. Mark a distance of 138mm from the inside of non slip tread as shown in picture and also 80mm from the face of tread plate and mark this point on both sides and drill pilot holes of +/- 6mm.



**STEP 2**

On the end tread plates mark a distance of 248mm (see picture) and another mark on the same position of 50mm from inside of the tread plate. Where these two points meet centre punch and drill a pilot hold of +/- 6mm.





### STEP 3

Loosely fit the bumper and check if the pilot holes correspond with weld nuts on the bumper cradle. If not, re-drill pilot holes to suit the holes in weld nuts. Now drill the accurately drilled holes to  $\pm 16\text{mm}$  size.



### STEP 4

Refit bumpers loosely. Place the stainless bar on top of the bumper and loosely bolt down with fasteners supplied. Check for alignment and tighten all bolts and nuts on the bar and bumper.