

ACCESSORY FITMENT INSTRUCTION

Product

Ford Ranger Fleet Sports Bar

Part no.

BS-150012 (254)



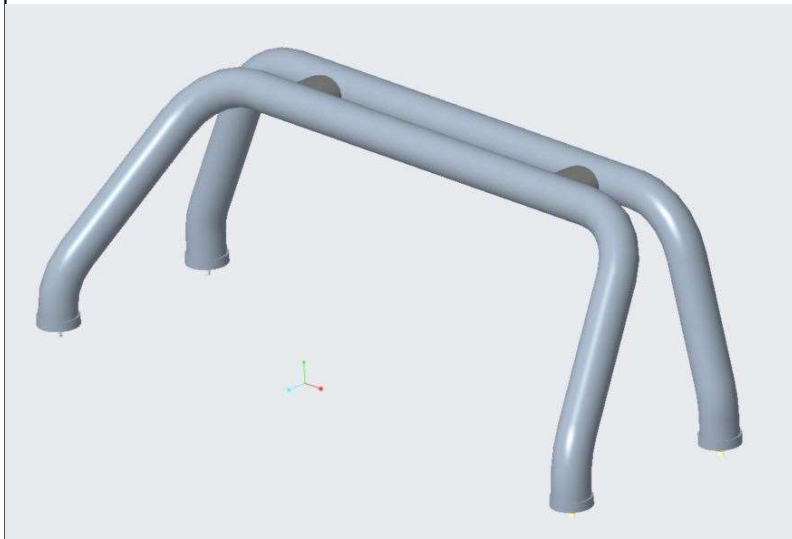
40
Minutes

Models : SC

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Date : 23-JUL-2019

DIAGRAM



Kit content:

	Qty	Description		Qty	Description
A	1	Front Bar	K	4	M10 x 30 x 2,5 Flat Washer
B	1	Rear Bar	L	4	M10 Spring Washer
C	2	Base plates	M	4	M10 Hex Nuts
D	2	Corner rubbers	N	4	M8 x 25 x 2,5 Flat Washer
E	2	Top join rubbers	O	6	M8 x 25 Set Screws
F	2	Grommets	P	12	M8 x 22 x 1,5 Flat Washer
G	4	Foot rubbers	Q	2	M6 x 20 Set Screws
H	4	M8 x 90mm Long Sets	R	2	M6 x 22 x 1,5 Flat Washer
I	8	M8 Spring washer	S	2	M6 Spring Washer
J	2	M8 x 25 x 2 Flat Washer	T	6	M8 Hex Nuts

Additional equipment/Material needed for fitment :

Qty		Ratchet Set	Qty	White Marker (Any Colour)
		Socket Set		ø10mm Drill Bit
		Hand Drill		Centre Punch

Precautions during fitment:

Ensure that you are wearing appropriate PPE for the Following Fitment

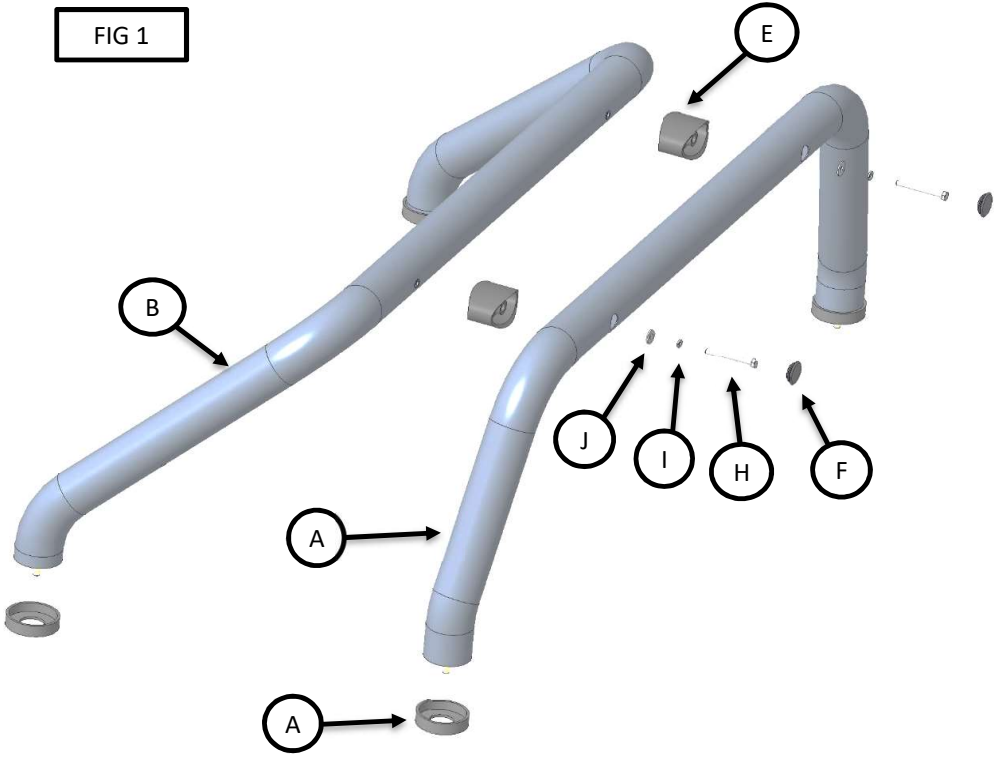
Do Not cause any Damage to the vehicle

Requires 2 People to Fit

Directions for use:

Read all instructions Carefully before Fitting!

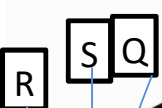
Fitment Instruction: Ford Ranger Fleet Sports Bar

Visual / Graphic Illustration	Step #	Description/Method
 <p>FIG 1</p>	<p>1</p>	<p>Assemble Sports Bar as shown in Figure 1.</p>

Fitment Instruction: Ford Ranger Fleet Sports Bar

MARK, DRILL AND MOUNT

M6x25 sets, M6 spring washers and an M6 flat washer



Mount front of base plate to bin



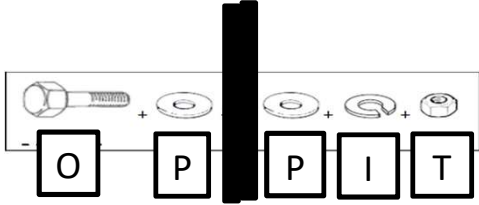
Mark and drill holes to 9mm



Existing hole in bin



Apply tectyl to holes



Fitment Instruction:
Ford Ranger Fleet Sports Bar

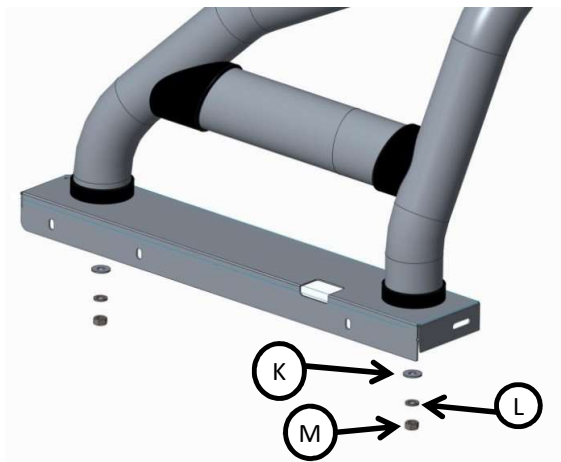


FIG 2

2

Pre-assemble the sports bar before mounting to base plates. FIG 1

3

Place sports bar onto base plates and tighten using the KIT shown FIG 2.

Final step

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Make sure bar is centralised and tighten all fasteners to specified torque. M8= 22Nm , M10= 42Nm , M6= 9Nm.

