

ACCESSORY FITMENT

Product

Mahindra Scorpio Sports Bar Black

Part no.

BS-130023



60
Minutes

Models : All

Page 1 of 5

Date : 06/07/2020

DIAGRAM

Kit content:



	Qty	Description		Qty	Description
A	8	M8 x 30 set screws			
B	14	M8 x 30 x 1.6 flat washers			
C	6	M8 Nylok Nuts			
D	2	M8 x 90 sets			
E	2	M8 x 22 x 1.6 flat washers			
F	2	M8 spring washers			
G	4	M10 hex nuts			
H	4	M10 spring washers			
I	4	M10 x 40 x 3 flat washers			
J	2	Grommets			
K	2	Base plates			
L	4	Base rubbers			
M	2	Joining rubbers			

Additional equipment/Material needed for fitment :

Qty	Socket Set	Qty	
	Spanner Set		Stanley Knife
	Screw driver Set		Torque wrench

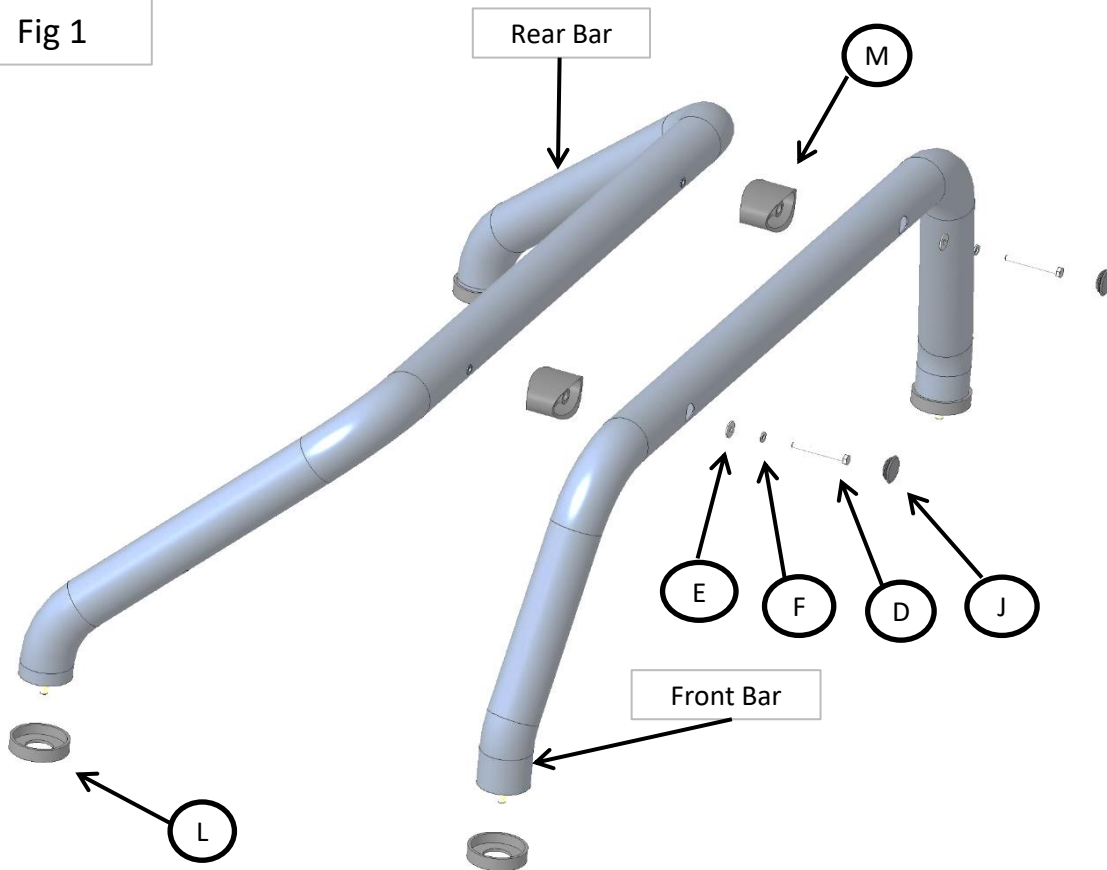
Precautions during fitment:

Ensure you have an adequate working space. Requires two people for fitment. Ensure that the correct tools and appropriate PPE are used with installation.

Fitment Instruction: Mahindra Scorpio Sports Bar Black

Visual / Graphic Illustration

Fig 1



Step #

Description/Method

1

Assemble the Sports bar as shown in Fig 1.

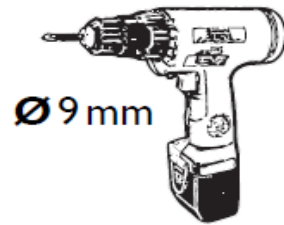
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Visual / Graphic Illustration

Step #

Description/Method

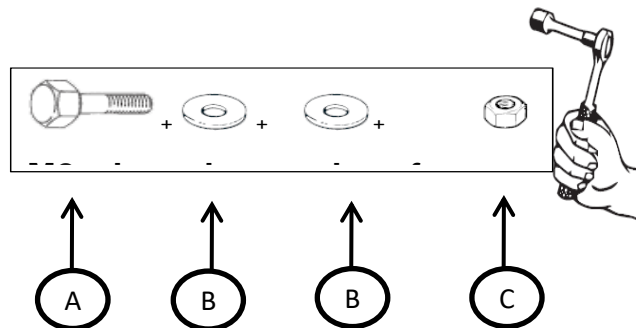
Fig 2



2

Place the base plate in position, mark the holes and proceed to drill a 9mm hole with caution. As shown in Fig2.

Fig 3



3

Using the bolts provided secure the base plate and torque the bolts.

4

Repeat instructions 2 & 3 to the Driver's side.

Fitment Instruction: Mahindra Scorpio Sports Bar Black

Visual / Graphic Illustration

Step #

Description/Method

Fig 4



5

Gently place the bar into position and secure the bar using the fasteners provided.

Final step

Make sure bar is centralised and tighten all fasteners to specified torque.
M8= 22Nm , M10= 42Nm , M6= 9Nm.

