

Fitment Instruction: BT 50 nudge and oval X member

Visual / Graphic Illustration	Step #	Description/Method
<div data-bbox="331 448 555 552" style="border: 1px solid black; padding: 5px; width: fit-content; margin: 0 auto;">Grill to be removed</div>	1	Remove Grill - Remove the plastic clips securing the top of the grill. You must then slightly tilt the grill forward to unclip the bottom of the grill.
	2	Remove the sump protector.
<div data-bbox="80 1086 313 1225" style="border: 1px solid black; padding: 5px; width: fit-content;">Sump protector to be removed</div>	3	Remove the plastic covers from where the grill was located.
<div data-bbox="817 874 1200 978" style="border: 1px solid black; padding: 5px; width: fit-content; margin: 0 auto;">Air deflectors behind grill to be removed. (to be trimmed)</div>	4	Remove the anchors + remove plastic cover which is secured to the chassis with a big white plastic clip.

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FIG 1

Drivers side shown.

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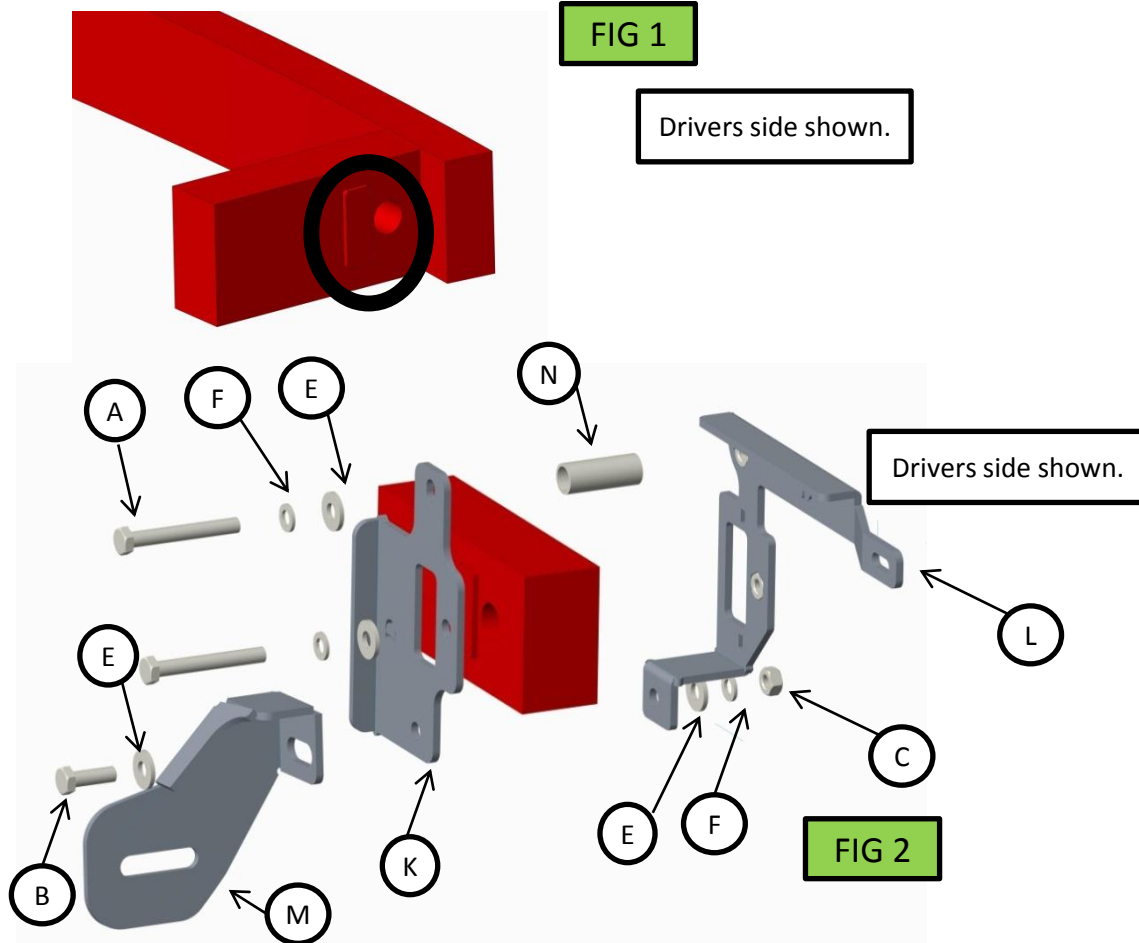
On the chassis you will locate a hole and a raised section. Shown in FIG 1.

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Assemble the drivers side brackets to the chassis. Shown in FIG 2. All brackets will have a D cut out to show the are for the drivers side. Do not fully tighten.

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Do the same to the passengers side of the vehicle. Do not fully tighten.

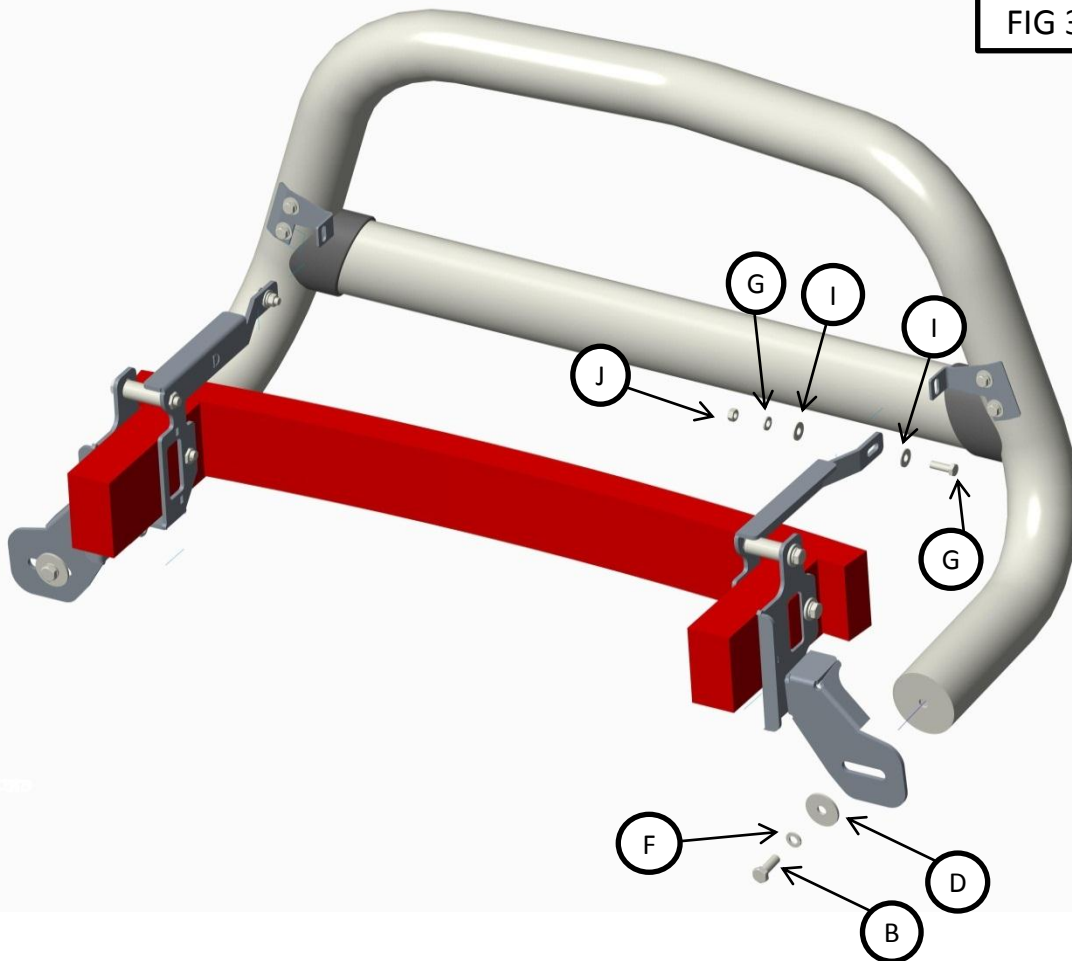


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FIG 3



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With both sides of the brackets mounted. You can now mount the nudge using the kit shown in FIG 3.

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Make sure the nudge is centered and aligned.

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Fully tighten all nuts and set screws to the correct torque.

M8= 22Nm , M10= 42Nm

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DRIVERS SIDE SHOWN

Cut out the piece shown in the image. Do the same to the PS side.

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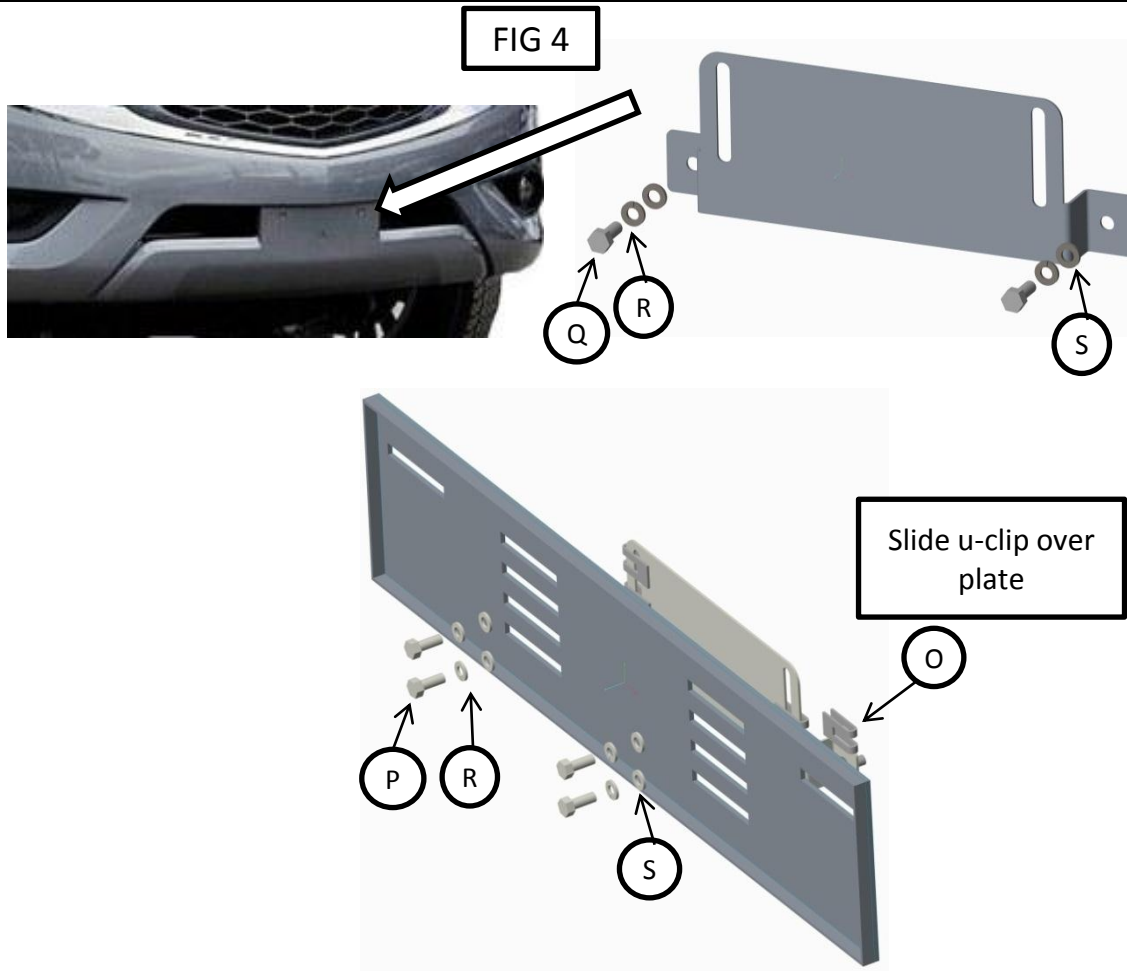
The air deflectors will need to be trimmed. Page 6 shows you where to trim. Use a cutting tool like a hacksaw blade to trim the plastic.

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Refit all that was removed from page 2.

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Fit the number plate holder to the vehicle using the kit provided shown in Fig 4. Number plate should be clearly visible above the cross member.

Final step

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Make sure bar is centralised and tighten all fasteners to specified torque. M8= 22Nm , M10= 42Nm , M6= 9Nm.



