

ACCESSORY FITMENT INSTRUCTION

Product

Steed 5 Sports Bar w Oval Side Plates Stainless

Product No:

72052T TN : 346



60
Minutes

Models : DC , SC

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DIAGRAM



Kit content:

| | Qty | Description | | Qty | Description |
|---|-----|-----------------------|---|-----|----------------------------|
| A | 6 | M8x30 Set | M | 2 | Corner Rubber (base plate) |
| B | 8 | M8x22x1.6 flat washer | N | 2 | Grommets |
| C | 6 | M8 Spring washers | O | 2 | Top mount rubbers |
| D | 2 | M8 Hex nuts | P | 2 | T-Nuts (Welded) |
| E | 2 | M8x90 Sets | Q | 1 | Front Bar |
| F | 2 | M8x25x2 Flat washer | R | 1 | Rear Bar |
| G | 2 | M8 Spring washers | S | 2 | Oval Side Tube |
| H | 4 | M10 Nuts | | | |
| I | 4 | M10 Flat Washers | | | |
| J | 4 | M10 Spring Washer | | | |
| K | 2 | Base Plates Right | | | |
| L | 4 | Foot Rubbers | | | |

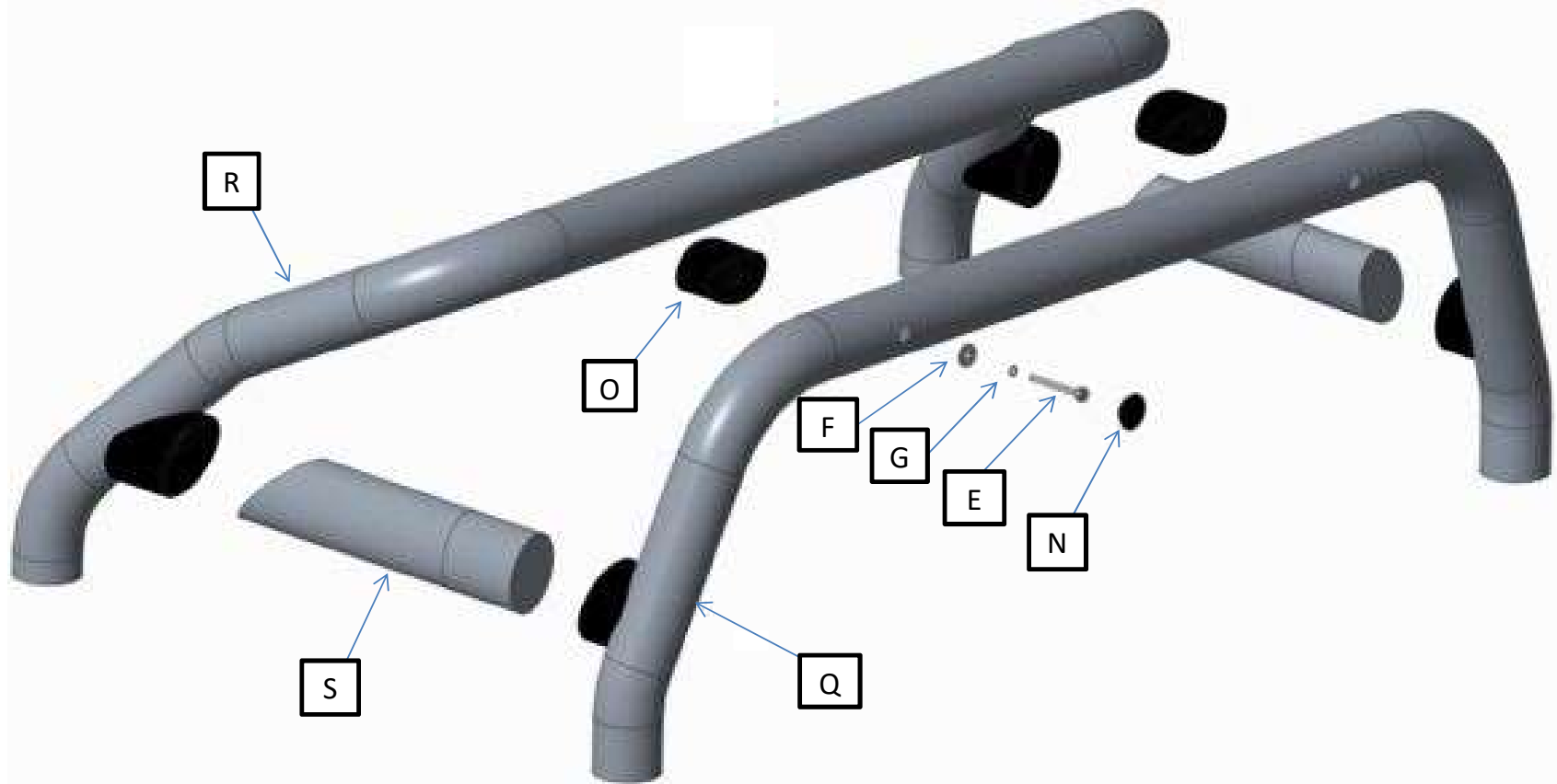
Additional equipment/Material needed for fitment :

| | | | | |
|-----|---|-------------------------|---|---------------|
| Qty | 1 | Spanner Set + extension | 1 | Drill |
| | 1 | Torque wrench | 1 | 9mm Drill bit |
| | 1 | masking tape | 1 | tectyl |
| | 1 | marking pen | 1 | Centre punch |
| | | | | |

Precautions during fitment:

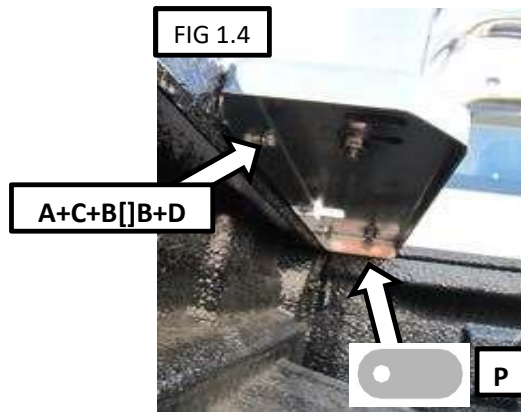
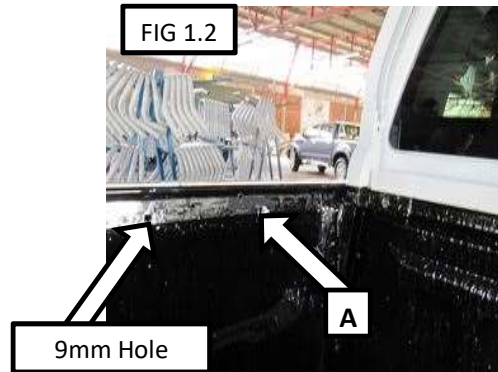
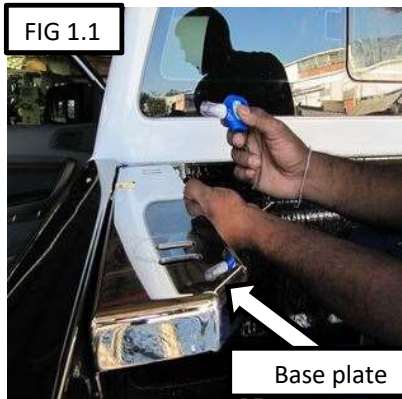
Ensure you have an adequate working space. Requires two people for fitment. Ensure that the correct tools are used and be careful not to scratch the vehicle or parts.

Fitment Instruction: Hilux Special edition Sports Bar



Fitment Instruction: Steed 5

Visual / Graphic Illustration



Step 1

Description/Method

Step 1.1

Place base plate onto vehicle and mark holes with a white maker where required as shown in Fig 1.1.

Step 1.2

Remove base plates and drill 9mm hole where marked and remove bolt marked "A" as shown in Fig 1.2.

Step 1.3

Bolt on base plates loosely using m8 bolts (A), spring washers (C), washers (B) and nuts (D) as shown in Fig 1.3.

Step 1.4

Tighten base plate to vehicle as shown in Fig 1.4.

Fitment Instruction: Steed 5

Visual / Graphic Illustration

Step 2

Description/Method



FIG 2.1

Foot Rubbers

Step 2.1

Once base plates are tightened place foot rubbers (L) on base plate as shown in Fig 2.1.

Step 2.2

Place assembled bar as shown in Fig 2.2.

FIG 2.2



Assembled Bar

FIG 2.3



I+J+H

Step 2.3

Tighten assembled bar to base plate using M10 nuts (H), spring washers (J) and washers (I) as shown in Fig 2.3.

COMPLETE

Final step

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Make sure bar is centralised and tighten all fasteners to specified torque. M8= 22Nm , M10= 42Nm , M6= 9Nm.

