

ACCESSORY FITMENT INSTRUCTION

Product

Toyota Hilux Cattle rail

Part no.

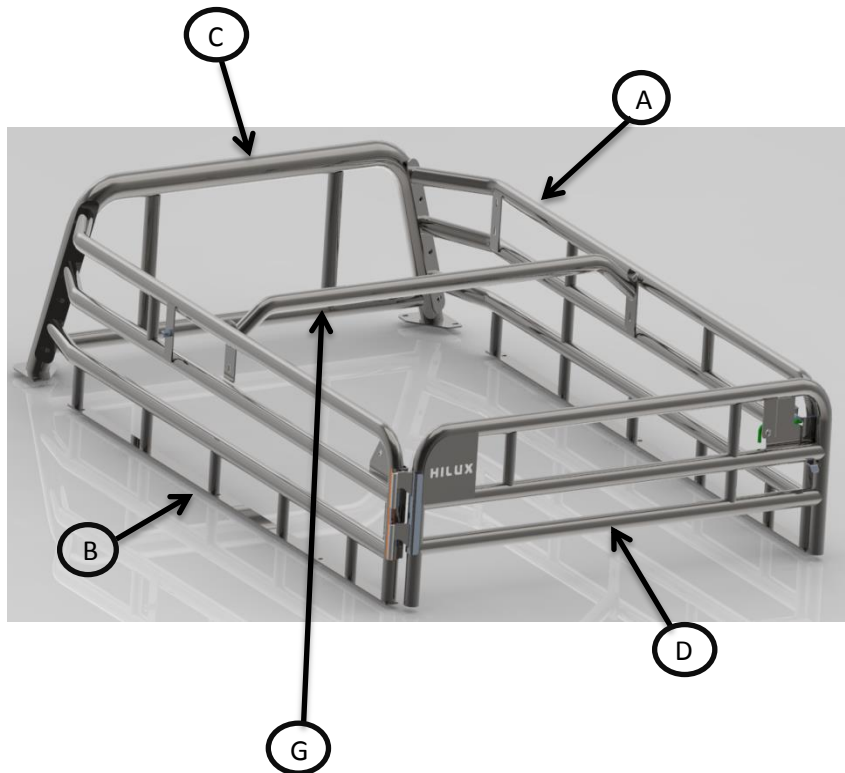


60
Minutes

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Date : 18-05-2020

DIAGRAM



Kit content:

	Qty	Description		Qty	Description
A	1	DS PANEL	L	8	M10 FLAT WASHERS
B	1	PS PANEL	M	16	M8 X 30 SET SCREWS
C	1	FRONT ROLL BAR	N	16	M8 FLAT WASHERS
D	1	GATE	O	16	M8 SPRING WASHERS
E	2	FR T NUTS	P	4	M6 X 25 SET SCREWS
F	10	SIDE T NUTS	Q	4	M6 FLAT WASHERS
G	1	CROSS BAR	R	4	M6 NYLOK NUTS
H	4	M10 NYLOK NUTS	S	1	PADLOCK
I	2	M10 X 100 BOLTS	T	2	Foam rolls
J	2	M8 x 25 set screws	U	2	M10 X 30 SET SCREWS
K	1	Lock plate			

Additional equipment/Material needed for fitment :

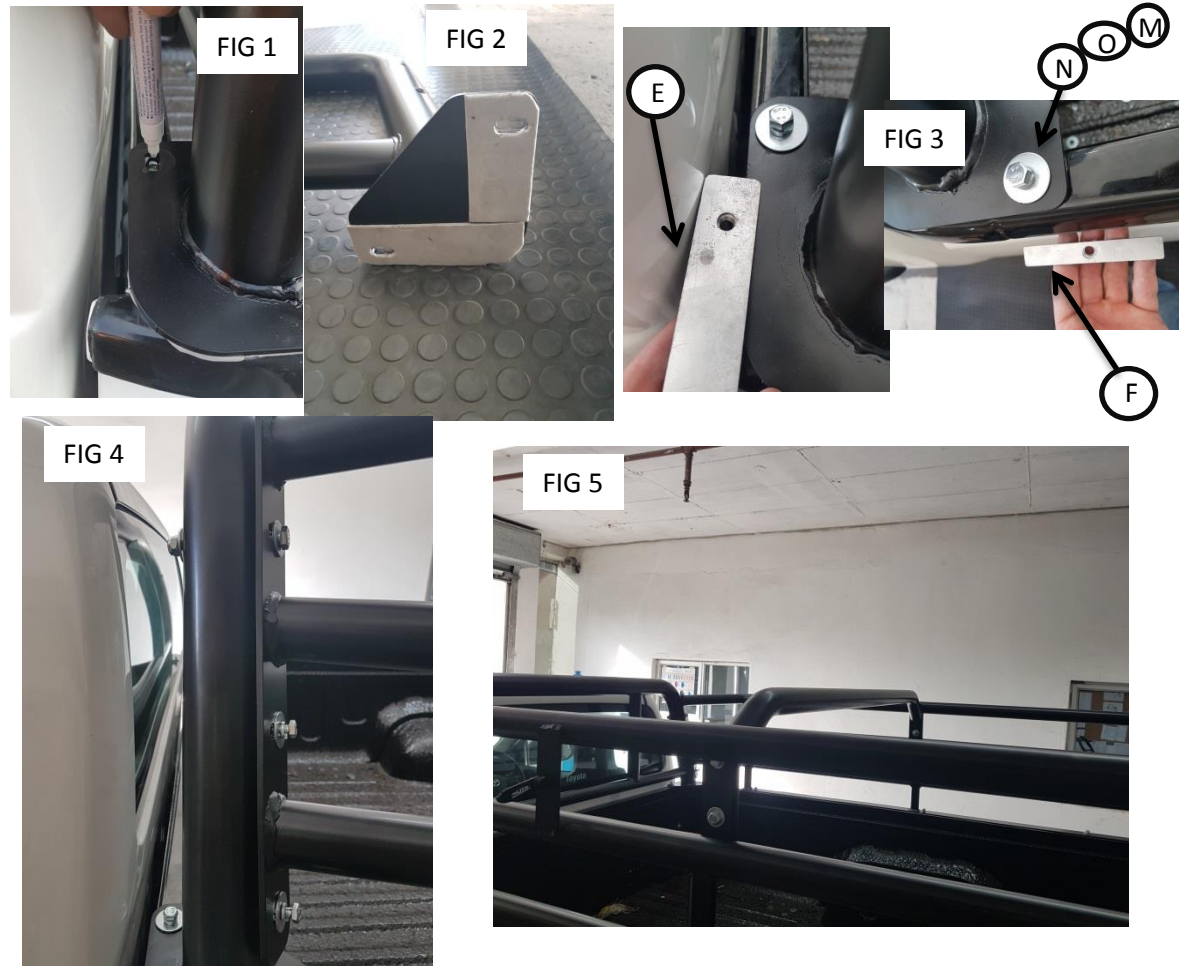
Marking pen	2 x 17 spanners
5mm & 9mm DRILL BITS	2 x 10 spanners
Drilling maching	Tectyl
13 spanner	

Precautions during fitment:

- Do not scratch the vehicle during fitment
- Do not damage or scratch the product when removing the packaging.
- Wear appropriate PPE
- This is a 2 Person fitment
- NOTE: Treat all drilled holes with Tectyl.**

Fitment Instruction: Hilux SC Cattle Rail

Visual / Graphic Illustration



Step

Description/Method

1

Place the Roll bar on the load bin , ensure it is centre and that the mounting plate is flush with the front on the load bin , then mark the slots (Fig 1) . Remove the roll bar and drill the hole in the centre of the marked slot , using 5mm pilot bit and then 9mm bit.

2

Apply foam strips to roll bar base (FIG 2) Now mount the roll bar as per (Fig 3) using the supplied M8 hardware and T-Nuts. DO NOT FULLY TIGHTEN.

3

Mount the side panels to the front roll bar as in (Fig 4) , do not tighten. Now fit the cross bar over the middle , this will help align the Cattle rail correct on the bin.(Fig 5)

4

You can now mark the slots on the side of the bin once the rail is centred. Then drill in the centre of the slot as per Step 1.

Fitment Instruction: Hilux SC Cattle Rail

Visual / Graphic Illustration



Step #

Description/Method

5

Apply foam strips to bottom of side panels , then mount to bin using M8 hardware and T nuts.(Fig 6)

6

Fit the padlock to the gate using provided M6 hardware. Then fit gate to back of Cattle Rail and adjust padlock till it locates in the slot correctly. Now fit the Lock plate to prevent the gate from coming loose (FIG 7)Use M8 x 25 set screw , flat washers and Nylok Nut.

7

Ensure Cattle rail is centred and tighten all the bolts to specified torque.

Final step

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Make sure bar is centralised and tighten all fasteners to specified torque.
M8= 22Nm , M6= 9Nm.

