

ACCESSORY FITMENT INSTRUCTION

Product

Nissan Navara D23 Facelift Sports Bar SC

Part no.



60
Minutes

Models : All

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10-05-21

DIAGRAM



Kit content:

	Qty	Description		Qty	Description
A	6	M8 x 25 Set Screws	H	4	M10 spring washers
B	8	M8 spring washers	I	4	M10 x 30 x 2.5 flat washers
C	10	M8 x 22 x 1.6 Flat Washers	J	2	Grommets
D	2	M8 x 90 Sets	K	2	Base plates
E	2	M8 x 25 x 1.6 Flat washers	L	4	Base rubbers
F	4	M8 Hex Nuts	M	2	Joining rubbers
G	4	M10 Hex nuts			

Additional equipment/Material needed for fitment :

Qty	Socket Set	Qty	
	Spanner Set		
	Screw Driver		
	Stanley Knife		
	Torque Wrench		

Precautions during fitment:

1. Avoid direct contact with sharp objects when removing the packaging.
2. When placing the assembled Sports Bar in place, ensure not to scratch the base plates.

Directions for use:

1. Have the bar and its assembly pieces placed on a rubber mat to avoid any damages during fitment.
2. Two people are required for this fitment.

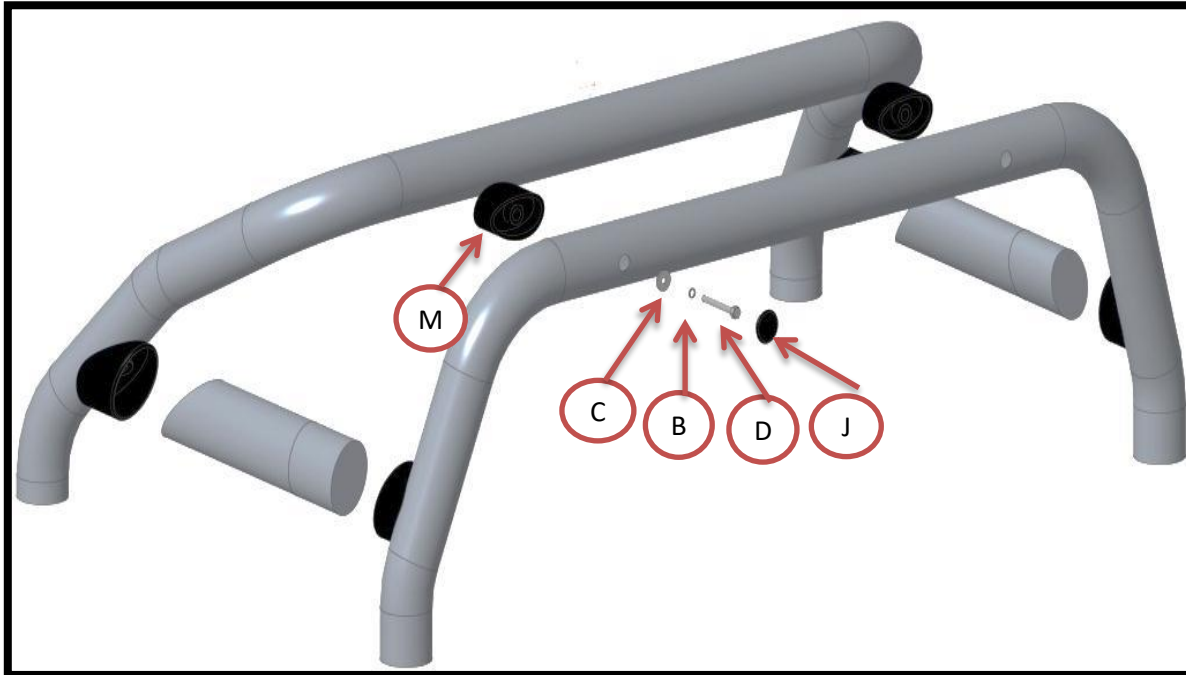
Fitment Instruction: Sports Bar

Visual / Graphic Illustration

Step #

Description/Method

Fig 1



1

Assemble the Sports Bar as shown in Fig 1.

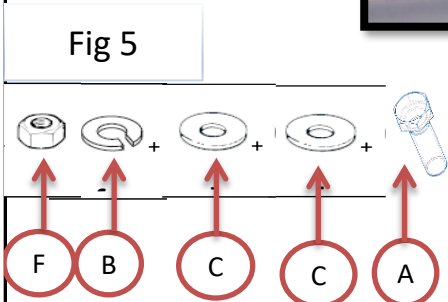
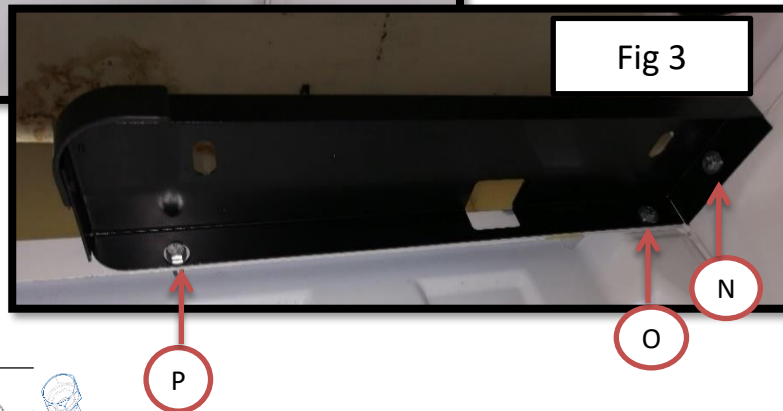
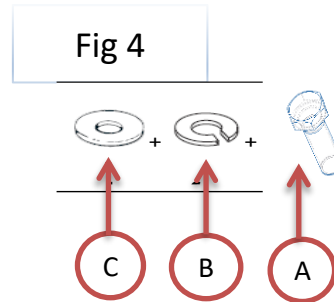
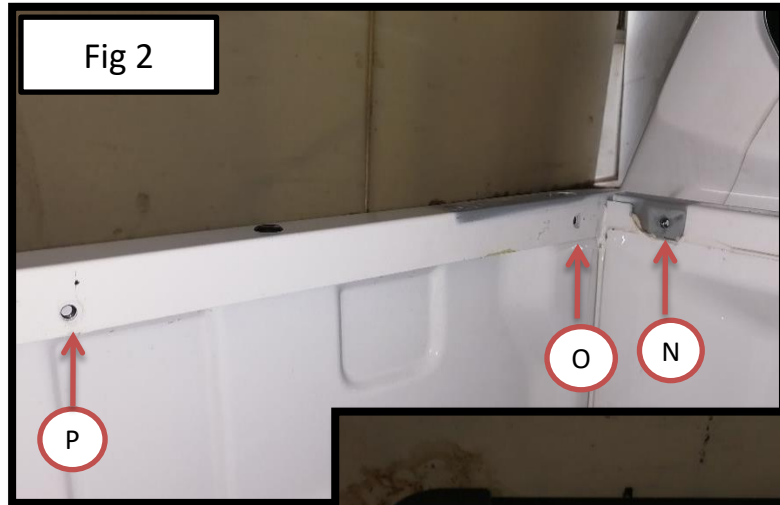
Images used in this fitting instruction may vary from actual product.

Fitment Instruction: Sports Bar

Visual / Graphic Illustration

Step #

Description/Method



2

Place the Base Plate in position mark holes and drill. As shown in FIG 2 with P and O. Please note that N is an existing weld nut on the body already.

3

Using the bolts provided, secure the Base Plate and torque the bolts. Use Fig 4 to mount point N and use Fig 5 To mount P and O. Top of Base Plate must be level with top of Bin.

4

Repeat instructions 2 and 3 on the Driver's side.

Fitment Instruction:
Sports Bar

Visual / Graphic Illustration

Step #

Description/Method



5

Gently place the bar into position and secure the bar using the fasteners provided.

Make sure bar is centralised and tighten all fasteners to specified torque. M8= 22Nm , M10= 42Nm , M6= 9Nm.

