ACCESSORY FITMENT INSTRUCTION

Product	Isuzu D	Isuzu D max 2022 Side Steps Single Cab Stainless/Black		
Part no.	1600097T/BS-1600097T T/N 452			
· Q.	60	Models : 2022		
	Minutes	Page 1 of 5		
	iviiiutes	Date: 24/05/2022		

DIAGRAM



Kit content:

		Qty	Description		Qty	Description
		1	Mild Steel bracket marked (PF)	В	16	M8 Spring Washers
		1	Mild Steel bracket marked (DF)		2	Oval Side Step
		1	Mild Steel Bracket Marked PB)			
		1	Mild Steel Bracket Marked DB)			
	Α	14	Set Screw - M8x25			
	D	2	M8 Hex nuts			
	С	16	M8 Flat Washer			
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Additional equipment/Material needed for fitment :

Qty	1	13 Socket with Ratchet	Qty	
	1	13 Spanner		
	1	Torque Wrench		
		Settings: M8 = 22Nm		

Precautions during fitment:

- 1. Remove standard running board if present before beginning the fitment.
- 2. Avoid direct contact with sharp objects when removing the packaging.

Directions for use:

- 1. Have the side steps placed on a rubber mat to avoid any damage during fitment
- 2. Ensure steps are secure and not hindering the body of the vehicle before signing of the fitment.

Fitment Instruction:

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Description/Method
ackets from the kit marked DB, attach it to on the points provided and tighten to the specified torque (M8 = 22 Nm). Refer to Fig 1,2 and 3.
orackets for club cab and double cab is the same.

Visual / Graphic Illustration	Step#	D
Fig 1	Step 1	Using the bracke the body on th spec
		Fitment of brac
Fig 2		
Fig 3		

Fitment Instruction:

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	Step#	
Visual / Graphic Illustration		Description/Method
Fig 4	Step 2	Using the bracket from the kit marked DF, attach it to the body on the point provided and tighten to the specified torque (M8 = 22 Nm). Refer to Fig 4, 5 and 6.
		Fitment of brackets for club cab and double cab is the same.
Fig 5		

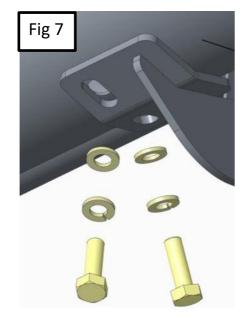
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Description/Method



Visual / Graphic Illustration

Bolts and washers needed per bracket		
2	M8x25 Bolts (Black)	
2 M8x22x1.6 Flat Washers (Black		
2	M8 Spring Washers (Black)	

Step 3	Attach the side step to the brackets mounted to the vehicle using the kit (FIG 7).
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Final step

Make sure bar is centralised and tighten all fasteners to specified torque. M8= 22Nm , M10= 42Nm , M6= 9Nm.

