

ACCESSORY FITMENT INSTRUCTION

Product

Isuzu Gen6 Bushbar

Part no.

BS-1600025



60
Minutes

Page 1 of 4

Date : 30-08-2022

DIAGRAM



Kit content:

	Qty	Description		Qty	Description
A	4	M10 x 40 x 1.25 fine thread Set screws	H	2	DS & PS Bottom brackets
B	8	M10 x 30 set screws	I	2	Top chassis mount brackets DS & PS
C	8	M10 Nylok Nuts	J	2	U bolt assemblies
D	24	M10 x 30 x 2mm flat washers	K	2	Top Brackets DS & PS
E	4	M10 hex Nuts	L		
F	8	M10 spring washers			
G	1	Bushbar			

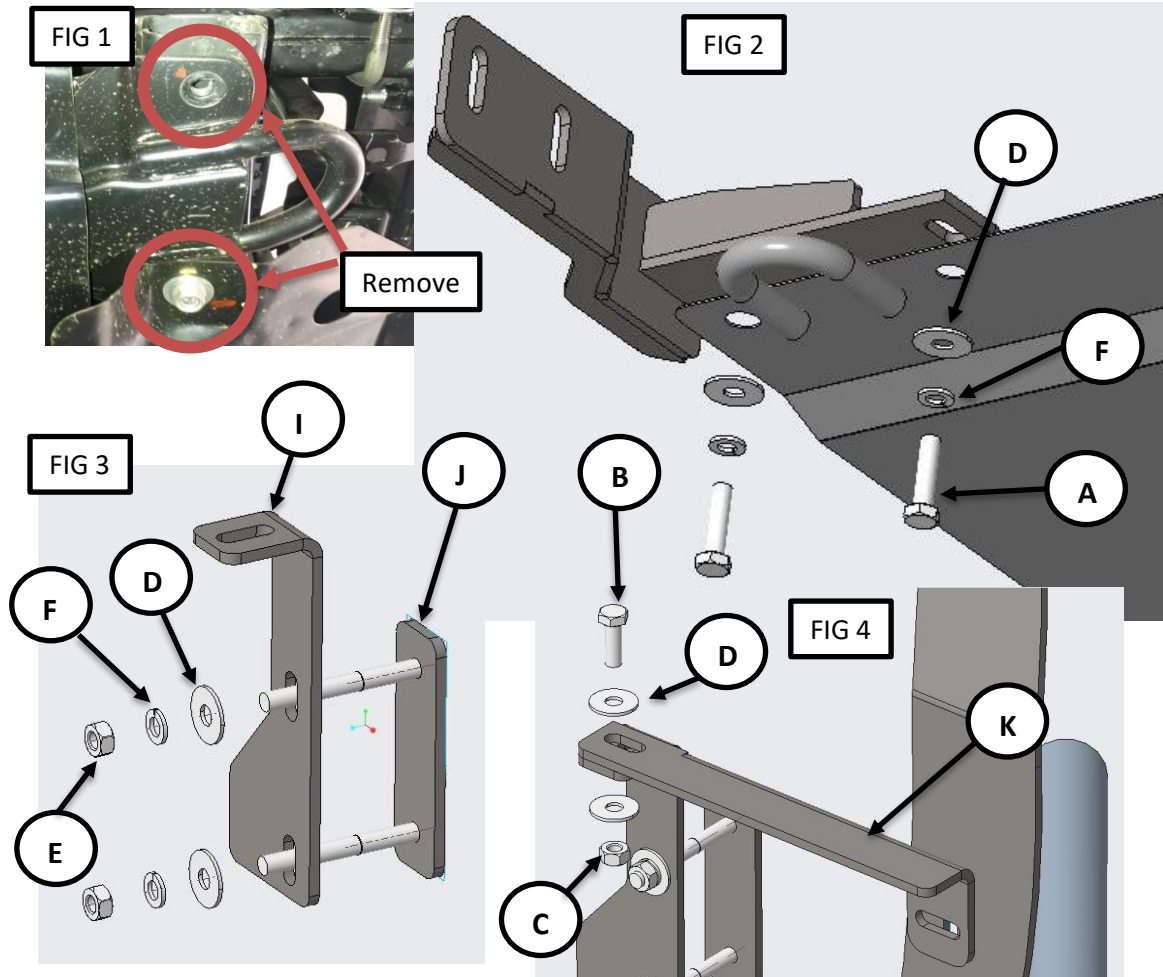
Additional equipment/Material needed for fitment :

		Socket set		
		Spanner set		
		small flat screwdriver		
		Torque wrench		

Fitment Instruction:

ISUZU GEN6 BUSHBAR

Visual / Graphic Illustration



Step

Description/Method

1

Remove Grill from front of Vehicle. Do not remove the whole bumper.

2

Fit Bottom brackets as per Fig 1 & 2, the brackets must be sandwiched between the sump guard and the chassis. Remove the OE bolts and replace with M10 x 40 . Drivers side shown in Fig 2.

3

Now fit the top brackets , you can put them in from the bottom , assemble as shown in FIG 3 (Passenger side shown) Drivers side is the same but Opposite.

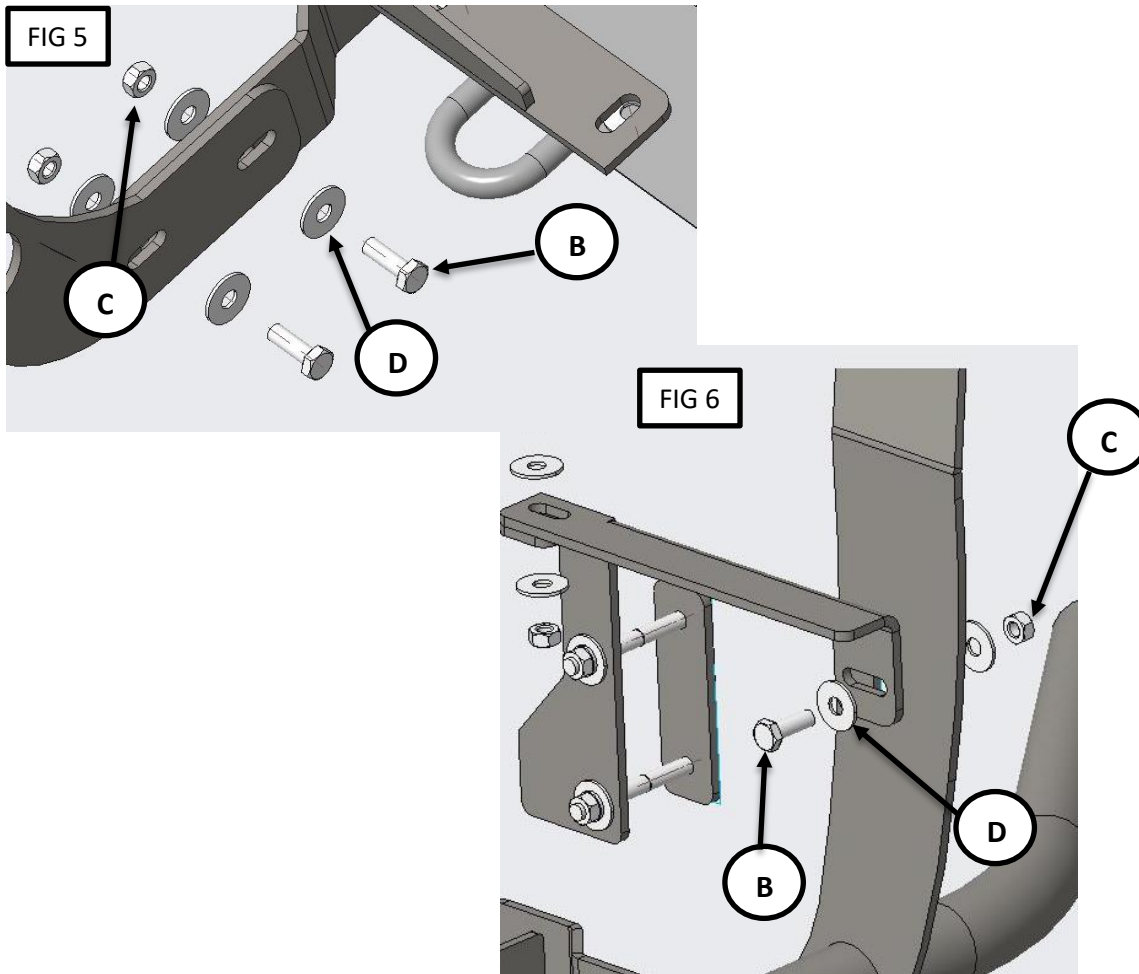
4

Then slide the top Join bracket (K) in Fig 4 in through the bumper and loosely bolt in place. You gain access to this from the top where Grill was removed.

Fitment Instruction:

ISUZU GEN6 BUSHBAR

Visual / Graphic Illustration



Step

Description/Method

5

With brackets now in place but not fully tightened , place the Bar onto the brackets as shown in Fig 5 and 6.

6

Centralise bar and tighten all bolts

Make sure bar is centralised and tighten all fasteners to specified torque. M8= 22Nm , M10= 42Nm , M6= 9Nm.

