ACCESSORY FITMENT INSTRUCTION

Product	Mahindra XUV300 Towbar			
Part no.	130013T TN:478			
· P	60 Minutes	Models:		
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		Date: 14-11-2022		

XIIIVSIDI

DIAGRAM

Kit content:

		Qty	Description		Qty	Description
	Α	2	M12x30x1.25	Н		
	В	6	M12 x 40 x 1.25 set screws	ı		
	С	10	M12 spring washer	J		
	D	18	M12 x 30 x 2 flat washer	K		
	Ε	4	M12 x 40 set screws	L		
	F	4	M12 Nylok Nuts	М		
	G	2	M12 x 70 bolts	N		
Additional aguinment/Material peeded for t				r fitm	ont .	

Additional equipment/Material needed for fitment:

Qty		Qty	

Precautions during fitment:

Do not forget to reattach the exchaust mounting.

Directions for use:

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Fitment Instruction:

Step#

XUV300 Towbar

Visual / Graphic Illustration





Drop the exhaust by unclipping the rubber mounting, this will make room to have the Towbar put into place.

Description/Method

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Fitment Instruction:

XUV300 Towbar

Visual / Graphic Illustration	Step#	Description/Method
FIG 1	1	Have the brackets H and I slotted under the exhaust and loosley mounted to the chassis using the M12 fastners as shown inf FIG 1
A+C+D	2	Once the brackets are fitted you can now clip the rubber mount to secure the exhaust in place.
B+C+D		

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Fitment Instruction:

XUV300 Towbar

Visual / Graphic Illustration		Description/Method
FIG 2	1	Loosley mount bracket J onto the chassis using the M12 fastners as shown in FIG 2.
B+C+D		
B+C+D		

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Fitment Instruction:

XUV300 Towbar

Visual / Graphic Illustration		Description/Method
Fig 3	1	Loose mount K onto J and I using the M12 fastners shown in Fig 3
E+D+D+F	2	Loosely mount L to K using the M12 fastners shown in Fig3
G + D + D + F	3	Ensure that the towbar is straight and then Torque all the bolts accordingly.
Fig 4	4	Finally fit the towball and wiring harness plate with the M16 fastners provided and torque accordingly. Please see Wiring harness box for installation instructions.

Final step

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Make sure bar is centralised and tighten all fasteners to specified torque.

M8= 22Nm , M12= 73Nm , M16= 178Nm.

