ACCESSORY FITMENT

Product	JAC T8 Nudge Bar			
Part no.		40010T, BS-40010		
Q.	60 Minutes	Models: DC - T8		
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		2023/11/15		

DIAGRAM



JACTE

Kit content:

	Qty	Description		Qty	Description
Α	2	M12 x 50 x 1.25 Fine Thread sets	N		
В	2	M12 Spring washers	0		
С	2	M12 x 30 x 2.5 Flat washers	Р		
D	2	M10 x sets	q		
Е	2	M10 x 40 x x 3 Flat washers	R		
F	2	M10 Spring Washers			
G	4	M8 x 30 set screws			
Н	8	M8 x 22 x 1.6 Flat Washers			
ı	4	M8 Spring washers			
J	6	M8 Hex Nuts			
Κ	2	M8 x 25 set screws			
L	4	M8 x 20 x 1.6 Flat Washers			
М	2	M8 Spring Washers			

Additional equipment/Material needed for fitment:

Qty		Qty	
	Spanner Set		Stanley Knife
	Screw driver Set		Torque wrench
	Socket Set		

Precautions during fitment:

Ensure you have an adequate working space. Requires two people for fitment. Ensure that the correct tools and appropriate PPE are used with installation.

Fitment Instruction:

JAC T8 Nudge Bar Black

Step#

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Description/Method

Visual / Graphic Illustration



able to get your hand in to assist the

side flare to be unclipped,

Fig 2





Remove bumper, begin with side flares as shown in Fig

1.

Remove the screws from the sides of the bumper as shown in Fig 2. (Repeat Fig 1 and Fig 2 on Passenger side)

Then proceed to remove the top cover as shown in Fig 3 and Fig 4.

Finally unscrew the bumper at the top and the bottom. Place bumper carefully on a soft surface to avoid damage.

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<u>Fitment Instruction:</u>		
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Visual / Graphic Illustration	Step#	Description/Method
Fig 1	2	Locate the weld nut on the side of the chassis as shown in Fig 2
Fig 2		Mount the bottom bracket on the side of the chassis as shown in Fig 3.
Fig 3 A B C	4	Repeat steps 2 and 3 on the Driver's side.

Fitment Instruction:

JAC T8 Nudge Bar Black

Step#

6

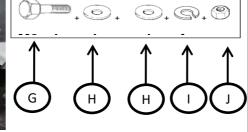
Page 4 of 6 Description/Method Using the end of the slam track as reference, measure 372mm and this will be where the outside of the saddle bracket will mount. As shown in Fig 1 Mount the top bracket onto the slam track using the saddle bracket and the fastners provided. Secure the bracket in place then double check that it measures 372mm from the end of the slam track to the outside of the saddle bracket. Repeat steps 5 and 6 on the Driver's side.

Visual / Graphic	Illustration
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Visual / Graphic Illustration	Step#	Description/Method
	8	Refit the bumper back. Take note of the exit points for the top bracket in relation to the badge.

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Final step

Make sure bar is centralised and tighten all fasteners to specified torque.

M8= 22Nm , M10= 42Nm , M6= 9Nm.

