ACCESSORY FITMENT INSTRUCTION

Product		Suzuki Jimny Side Bars		
Part no.	120	013T ,BS-120013 , 9900L-80TSI-BLK/SID		
Q.	60	Models : All		
(©)	60 Minutes	Page 1 of 6		
		Date : 21-09-2022		

DIAGRAM





	Qty	Description		Qty	Description
Α	2	M10 Set Screw, 35mm Long	J	2	M6 Spring Washer
В	6	M10 Flat Washer, ø25 x 2mm THK	K	2	M6 Hex Nut
С	6	M10 Spring Washer	L	2	Front Bracket (PS & DS)
D	6	M10 Hex Nut	М	2	Rear Bracket (PS & DS)
Ε	8	M8 Set Screw, 25mm Long	N	2	M6 T-Bolt, 40mm Long
F	16	M8 Flat Washer, ø25x 2mm THK	0	2	M10 U-Bolt
G	8	M8 Spring Washer	Р	2	Spacer, ø50 x 4mm THK
Н	8	M8 Hex Nut	Q	2	Spacer, ø35 x 10mm THK
1	2	M6 Flat Washer, ø25 x 2mm THK	R	2	Side Step (PS & DS)
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Additional equipment/Material needed for fitment:

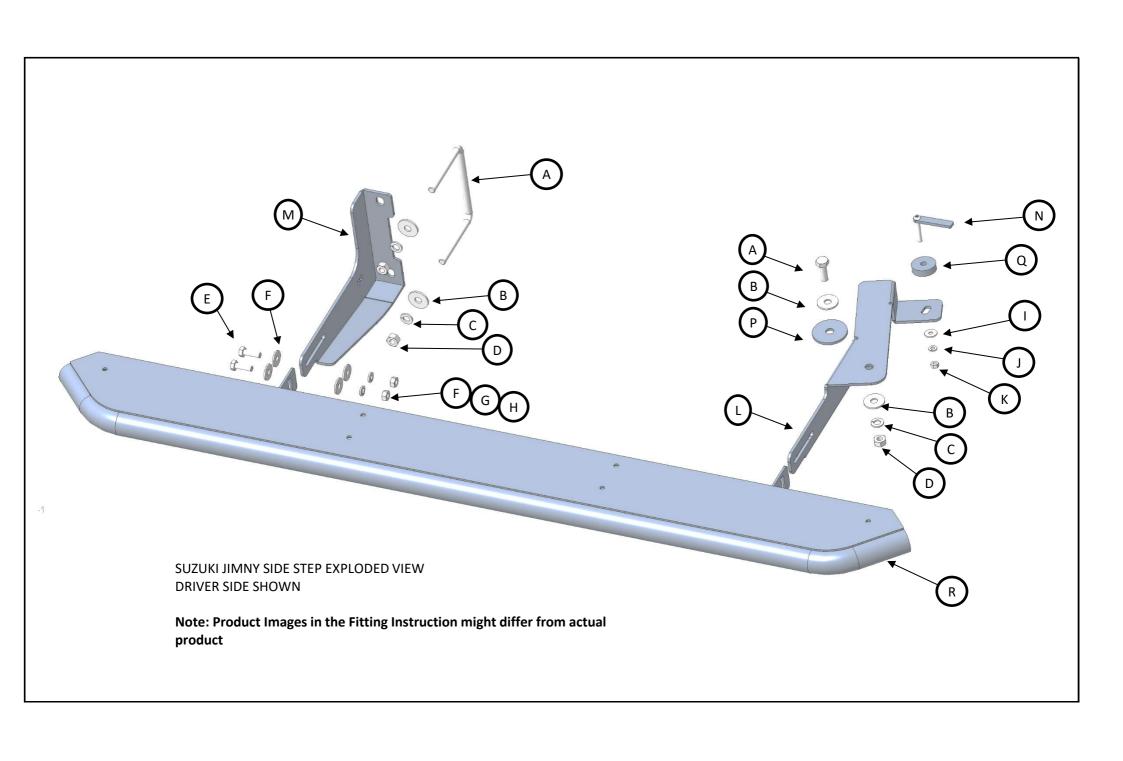
Qty		Qty	
	Spanner Set		Masking Tape
	Socket and Ratchet Set		

Precautions during fitment:

Apply Masking Tape to the Side Sill of the vehicle to avoid scratches

Directions for use:

Read all Instructions carefully before installation.



Page 3 of 6

Fitment Instruction:

Suzuki Jimny Side Bars

	Step#	
Visual / Graphic Illustration		Description/Method
Figure 1 R N	1	Fit the Front Passenger Side Bracket as shown in Figure 1.
REAR OF VEHICLE B B FRONT OF VEHICLE C D	2	Do the same to the other side of the vehicle.

Page 4 of 6

Fitment Instruction:

Suzuki Jimny Side Bars

	Step#	
Visual / Graphic Illustration		Description/Method
Fit Rear Bracket around Chassis Beam	3	Fit Rear Bracket around Chassis as shown in Figure 2. (Fit as Close to Rear of Vehicle & Do Not Tighten Fully)
FRONT OF VEHICLE REAR OF VEHICLE	4	Do the same to the other side of the vehicle.

	Ρ	age	5	of	6
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Fitment Instruction:

Suzuki Jimny Side Bars

Visual / Graphic Illustration		Description/Method
H G F E	5	Fit Passenger Side Side Step to Mounted Brackets as shown in Figure 3.
Note: Product Images in the Fitting Instruction might differ from actual product	6	Do the same to the other side of the vehicle.

Final step

Make sure bar is centralised and tighten all fasteners to specified torque. M8= 22Nm , M10= 42Nm , M6= 9Nm.

