

ACCESSORY FITMENT

Product

Foton Tunland G7 Cattle rail Single cab

Part no.

BS-13509-DFS TN : 583

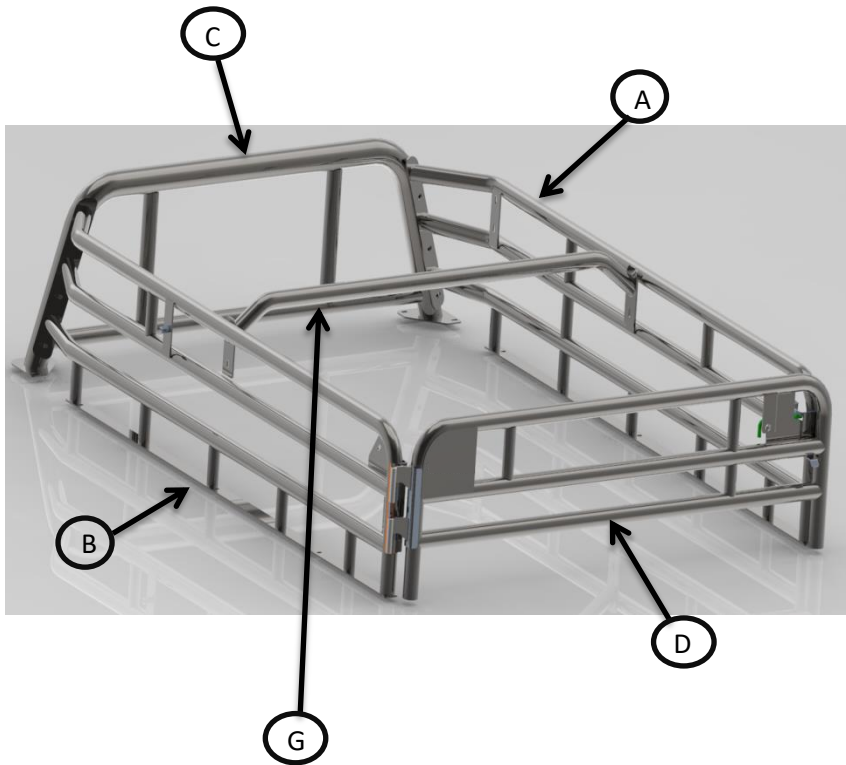


60
Minutes

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Date : 01-10-2024

DIAGRAM



Kit content:

	Qty	Description		Qty	Description
A	1	DS PANEL	L	8	M10 FLAT WASHERS
B	1	PS PANEL	M	16	M8 X 30 SET SCREWS
C	1	FRONT ROLL BAR	N	16	M8 FLAT WASHERS
D	1	GATE	O	16	M8 SPRING WASHERS
E	2	FR T NUTS	P	4	M6 X 25 SET SCREWS
F	10	SIDE T NUTS	Q	4	M6 FLAT WASHERS
G	1	CROSS BAR	R	4	M6 NYLOK NUTS
H	4	M10 NYLOK NUTS	S	1	Gate Sup Brkt with handle and rubber
I	2	M10 X 100 BOLTS	T	2	Foam rolls
J	2	M8 x 25 set screws	U	2	M10 X 30 SET SCREWS
K	1	Lock Plate	V	1	Rubber Stop

Additional equipment/Material needed for fitment :

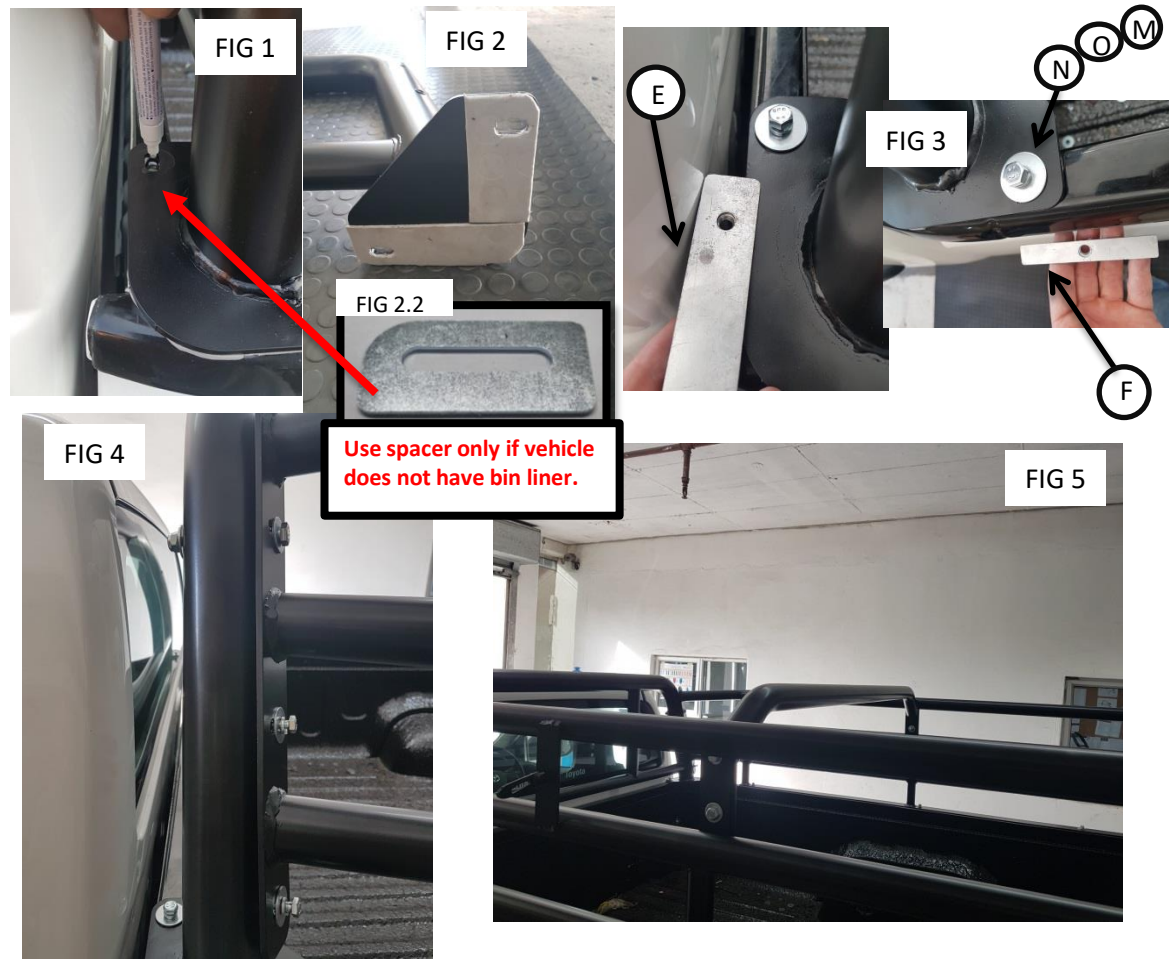
Marking pen	2 x 17 spanners
5mm & 9mm DRILL BITS	2 x 10 spanners
Drilling maching	Tectyl
13 spanner	

Precautions during fitment:

- Do not scratch the vehicle during fitment
- Do not damage or scratch the product when removing the packaging.
- Wear appropriate PPE
- This is a 2 Person fitment
- NOTE: Treat all drilled holes with Tectyl.**

Fitment Instruction: Foton SC Cattle Rail

Visual / Graphic Illustration



Step

Description/Method

1

Place the Roll bar on the load bin , ensure it is centre and that the mounting plate is flush with the front on the load bin (**if the vehicle has no bin liner it will have a gap, use the spacer provided (Fig 2.2)**, then mark the slots (Fig 1) . Remove the roll bar and drill the hole in the centre of the marked slot , using 5mm pilot bit and then 9mm bit.

2

Apply foam strips to roll bar base (FIG 2)Now mount the roll bar as per (Fig 3) using the supplied M8 hardware and T-Nuts. **DO NOT FULLY TIGHTEN. DO NOT USE SPACER IF VEHICLE HAS BIN LINER.**

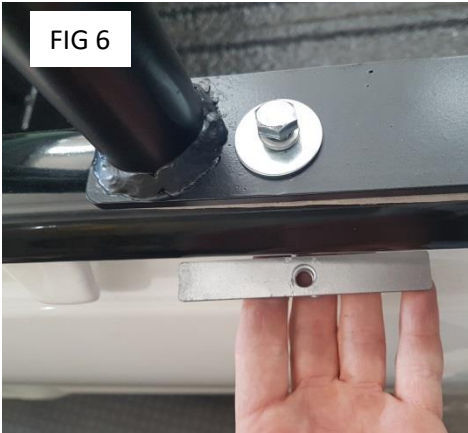

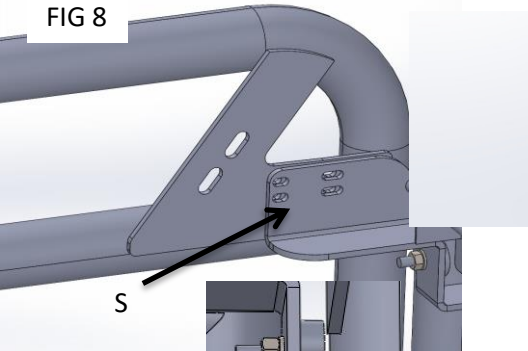
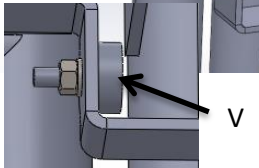
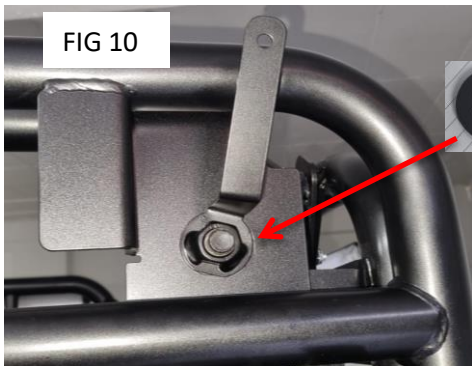

3

Mount the side panels to the front roll bar as in (Fig 4) , do not tighten. Now fit the cross bar over the middle , this will help align the Cattle rail correct on the bin.(Fig 5)

4

You can now mark the slots on the side of the bin once the rail is centred. Then drill in the centre of the slot as per Step 1.

Fitment Instruction: Foton SC Cattle Rail

Visual / Graphic Illustration	Step #	Description/Method
 <p>FIG 6</p> <p>Mark holes centre or closer to the outside bin lip. This will prevent any damage to the outside of the bin skin when you are tightening the spreader plate(F). FIG 6</p>	<p>5</p>	<p>Apply foam strips to bottom of side panels , then mount to bin using M8 hardware and T nuts.(Fig 6)</p>
 <p>FIG 7</p> <p>NB: VERY IMPORTANT!</p> <p>DO NOT FORGET LOCKING PLATE - THE GATE CAN JUMP OFF WHILE DRIVING. FIG 9</p>	<p>6</p>	<p>Fit the gate to back of Cattle Rail. Now fit the Lock plate to prevent the gate from coming loose (FIG 7) Use M8 x 25 set screw , flat washers and Nylok Nut.</p>
 <p>FIG 8</p> <p>S</p>	<p>7</p>	<p>Mount the Gate support bracket (S) using the M6x 25 sets and fastners provided, shown in Fig 8. Ensure the Rubber stopper(V) is fitted using the M8 Fastners as shown in Fig 9</p>
 <p>FIG 9</p> <p>V</p>  <p>FIG 10</p>  <p>FIG 11</p>	<p>8</p>	<p>Use the rubber washer shown in Fig 11 to prevent the locking handle(Fig 10) from rubbing and scratching onto the locking plate. Do not over tighten the handle.</p>

Make sure bar is centralised and tighten all fasteners to specified torque.
M8= 22Nm , M6= 9Nm.

