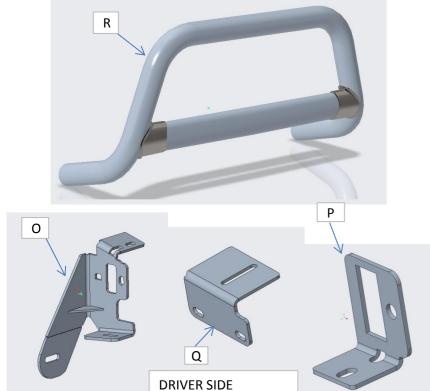
ACCESSORY FITMENT INSTRUCTION

Product	Ford Ranger Nudge Bar		
Part no.	150044T; BS-150044; 150041T; BS-150041;150046 ;BS-150046 (Tracking No. 125)		
%	60	Models : Double Cab Page 1 of 6	
	Minutes	Date : 10-07-2020	

DIAGRAM



BRACKETS SHOWN.

Kit content:

	Qty			Qty	Description		
Α	2	M6 U-Bolt	J	4	M10 x 30 x 2 Flats		
В	4	M6 x 20 x 1.2 Flat Washer	K	4	M10 Spring Washers		
С	4	M6 Hex Nuts	L	2	M10 x 90 Sets		
D	4	M6 Spring Washers	М	2	M10 Hex Nuts		
Е	8	M8 x 25 Sets	N	2	M10 x 40 x 3 Flat Washers		
F	12	M8 x 25 x 1.5 Washers	0	2	Chassis Mount Brackets		
G	8	M8 Spring Washers	Р	2	Chassis U-Bolt Clamp Brackets		
Н	4	M8 Hex Nuts	Q	2	Nudge Bar Bottom Mount Brackets		
1	2	M10 x 40 Sets	R	1	Nudge Bar Round Tube (76)		
			S	2	Gusset Plate		
Qty	1	Ratchet Set	Qty				
	1	Spanner Set					
	1	Torque Wrench					
	Describing during fibranch						

Precautions during fitment:

Please take precaution when installing Nudge Bar to prevent any damages to the vehicle and the Nudge Bar

Directions for use:

Please follow the steps below, numbered 1 to 8

Fitment	Instruction:
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Ford Ranger Nudge Bar

Step No. Description/Method Visual / Graphic Illustration Figure A Note: remove steel sump plate and slide Figure 1 plastics aside (Figure A) before starting Place the driver's side Mounting fitment . Replace when done. Bracket to the outside of the chassis and the U-Bolt Clamp Bracket to the 1 inside of the chassis on the driver's side of the vehicle as shown in Figure 1. M **Bulge on Chassis** (Driver's Side Insert the Fasteners as shown in 2 **Outside Post)** Figure 1. Do not tighten fully.

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Fitment Instruction:

Ford Ranger Nudge Bar

Visual / Graphic Illustration		Description/Method	
Figure 2	Step 3	Insert the U-Bolt into the holes at the bottom of the Chassis all the way through as shown in Figure 2.	
Inside post Driver's side P Explore State EXPOON(*)	Step 4	Insert Fasteners as shown in Figure 2.	

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Fitment Instruction:

Ford Ranger Nudge Bar

	Step No.	Description/Method
Visual / Graphic Illustration Use EG M8 hardware Figure 3 Use Black M8	Step 5	Place the Nudge Bar Bottom Mount Bracket as shown in Figure 3, then insert the fasteners as shown in Figure 3. Do not tighten fully.
hardware	Step 6	Repeat steps 1 to 5 on the passenger side of the vehicle.

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Fitment Instruction:

Ford Ranger Nudge Bar

Visual / Graphic Illustration		Description/Method
Figure 4 Use M10 hardware provided.	Step 7	Place the Nudge Bar against the Chassis Mount Bracket and insert fasteners as shown in Figure 4. Do not tighten fully.

Final step

Make sure bar is centralised and tighten all fasteners to specified torque. M8= 22Nm, M10= 42Nm, M6= 9Nm.

