

# ACCESSORY FITMENT

**Product**

Toyota Hilux Bottom mount nudge 2016 -

**Part no.**

(80051-ART-20)(BS-80051-ART-20)(80080T-20)(BS-80080-20) (Tracking No. 389)



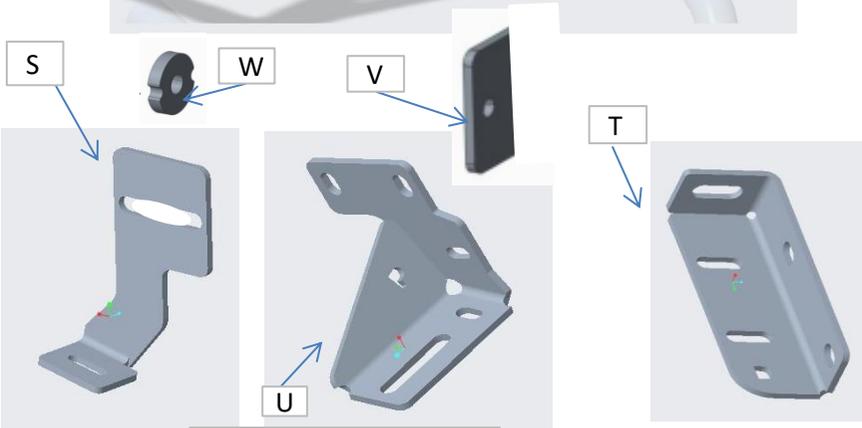
60  
Minutes

Models : Double Cab

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Date : 10-07-2020

## DIAGRAM



PASSENGER SIDE BRACKETS SHOWN.

## Kit content:

	Qty			Qty	Description
A	2	M12 X 50 X 1.25 SET	N	2	M8 HEX NUT
B	2	M12 X 40 X 1.25 SET	O	2	M10 X 30 SET
C	4	M12 SPRING WASHERS	P	4	M10 X 30 X 2.5 FLAT WASHER
D	4	M12 X 30 X 2.5 FLAT WASHERS	Q	2	M10 SPRING WASHERS
E	2	M10 X 30 SET	R	6	M10 HEX NUTS
F	2	M10 X 40 X 3 FLAT WASHERS	S	2	Chassis Mount Bracket
G	2	M10 SPRING WASHERS	T	2	Nudge bar Front Mount Bracket
H	4	M10 X 100 SET	U	2	Nudge Bar Bottom Mount Bracket
I	8	M10 X 30 X 2.5 FLAT WASHER	V	2	Clamp Plate
J	4	M10 SPRING WASHERS	W	2	SPACER
K	6	M8 X 25 SET			
L	8	M8 X 20 X 1.6 FLAT WASHERS			
M	6	M8 SPRING WASHERS			
Qty	1	Ratchet Set	Qty		
	1	Spanner Set			
	1	Torque Wrench			

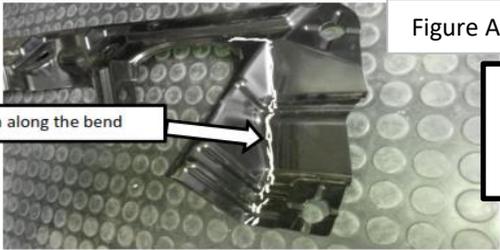
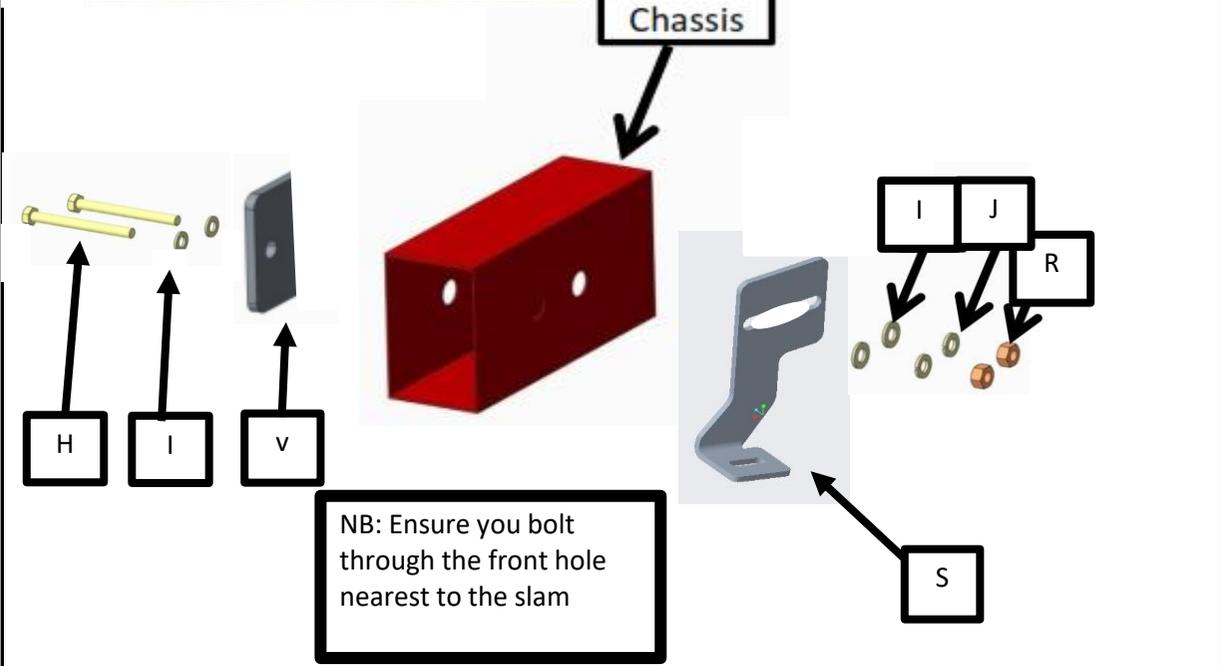
### Precautions during fitment:

Please take precaution when installing Nudge Bar to prevent any damages to the vehicle and the Nudge Bar

### Directions for use:

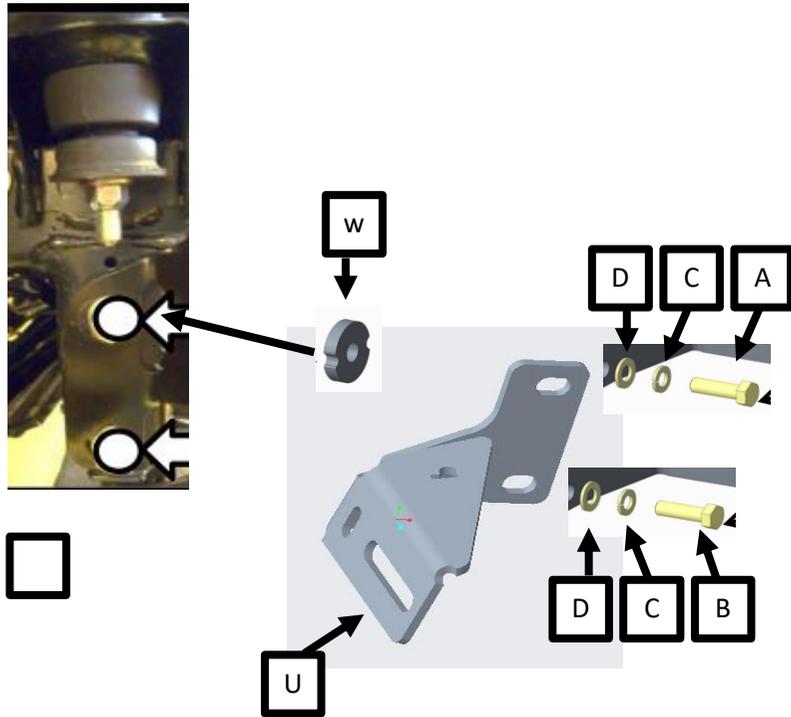
Please follow the steps below, numbered 1 to 8

## Fitment Instruction: Toyota Hilux Nudge Bar

Visual / Graphic Illustration	Step No.	Description/Method
 <p style="text-align: center;">Figure A</p> <div style="border: 1px solid black; padding: 5px; width: fit-content; margin: 10px auto;"> <p>Note: remove dust cover (Figure A) before starting fitment . Trim and Replace when done.</p> </div> <p style="text-align: center;">Figure 1</p>  <div style="border: 1px solid black; padding: 5px; width: fit-content; margin: 10px auto;"> <p>NB: Ensure you bolt through the front hole nearest to the slam</p> </div>	<p>1</p>	<p>Place the Passenger's side Mounting Bracket to the outside of the chassis and the Clamp Bracket on the inside. Ensure you bolt through the front hole nearest to the slam track.</p>
	<p>2</p>	<p>Insert the Fasteners as shown in Figure 1. Do not tighten fully.</p>

## Fitment Instruction: Toyota Hilux Nudge Bar

Visual / Graphic Illustration



Step No.

Description/Method

Step 3

Mount the bracket(U) to the chassis, ensure that you use the spacer(W) for the top hole

Step 4

Insert Fasteners as shown in Figure 2. Do not tighten fully.

## Fitment Instruction: Toyota Hilux Nudge Bar

Visual / Graphic Illustration

Step No.

Description/Method

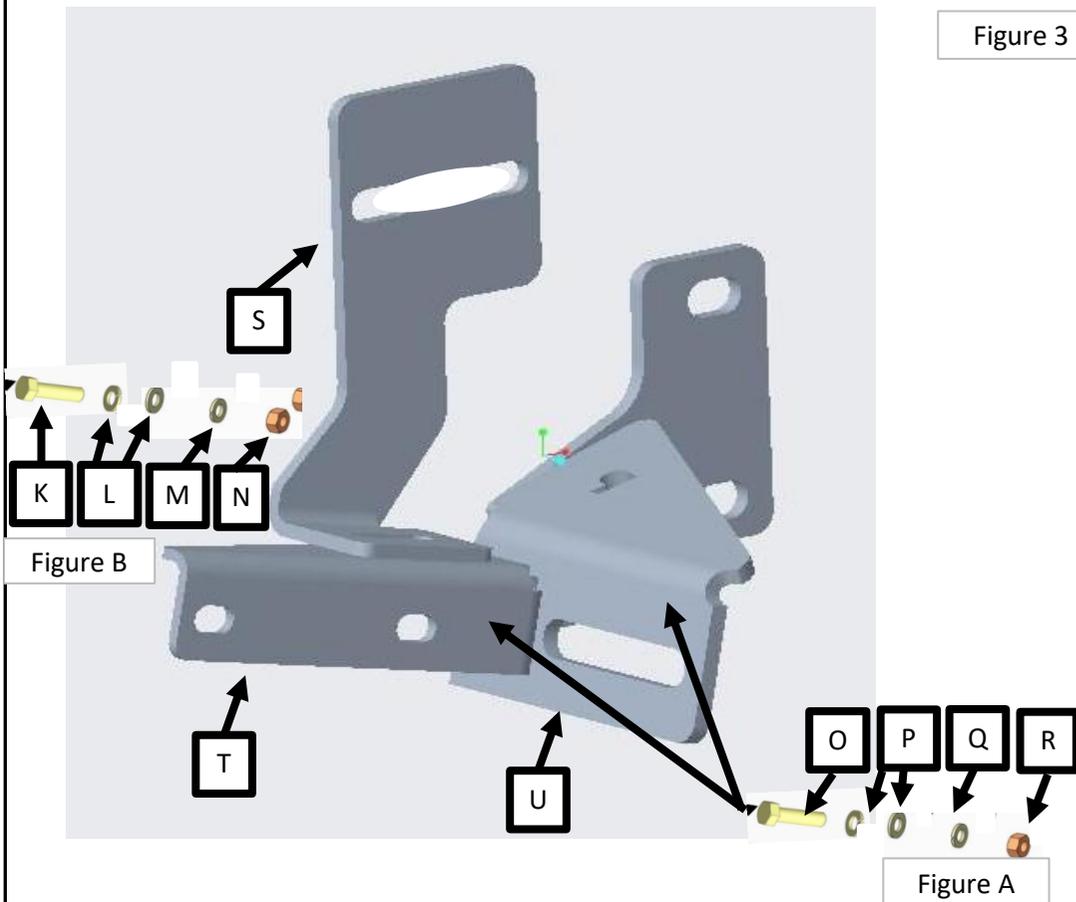
Figure 3

Step 5

Mount bracket(T) to bracket(U) using the fasteners shown in Figure A. Mount bracket(S) to bracket(T) using fasteners shown on Figure B.

Step 6

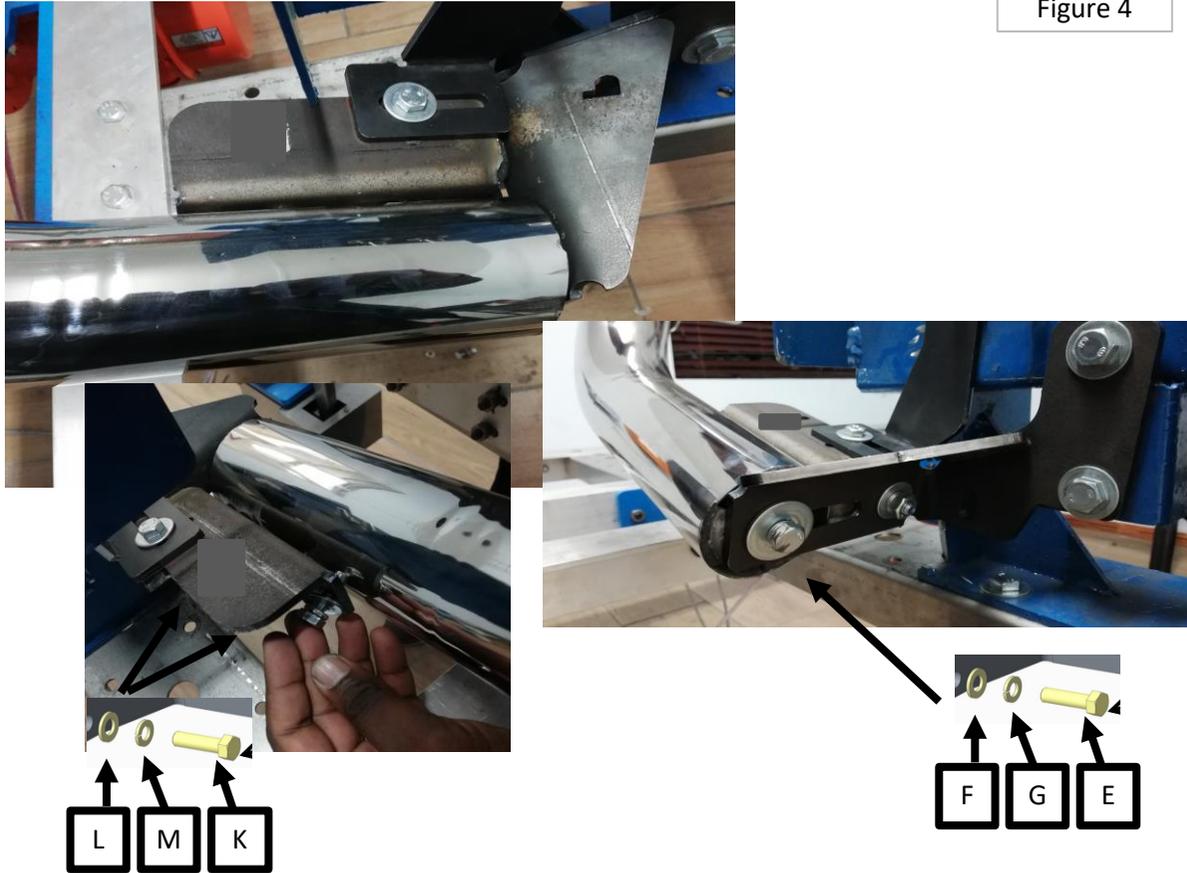
Repeat steps 1 to 5 on the driver's side of the vehicle.



## Fitment Instruction: Toyota Hilux Nudge Bar

Visual / Graphic Illustration

Figure 4



Step No.

Description/Method

Step 7

Place the Nudge Bar against the Chassis Mount Bracket and insert fasteners as shown in Figure 4. Do not tighten fully.

## Final step

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Make sure bar is centralised and tighten all fasteners to specified torque. M8= 22Nm , M10= 42Nm , M6= 9Nm.

