

ACCESSORY FITMENT
INSTRUCTION

Product

Hilux 2026 Front syling bar

Part no.

80095T, BS-80095 TN:671



60
Minutes

Models : 2026

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07-07-2026

DIAGRAM



Kit content:

A	Qty	Description		Qty	Description
B	2	M12 x 50 x 1.25 set screws	K	6	M10 nylok Nuts
C	2	M12 x 40 x 1.25 set screws	L	6	M10 Nut caps
D	4	M12 Spring washers	M	1	Front styling bar
E	4	M12 Flat washers	N	2	Bottom Brackets, DS & PS
F	6	M10 x 30 Set screws	O	2	Drop down brackets . DS & PS
G	4	M10 x 100 set screws	P	2	Top Brackets , DS & PS
H	20	M10 Flat washers	Q	2	Top extender brackets , DS & PS
I	6	M10 spring washers			
J	6	M10 hex Nuts			

Kit content:

Qty		Spanner and socket set	Qty	

Precautions during fitment:

Fitment Instruction: Hilux Bushbar

Visual / Graphic Illustration

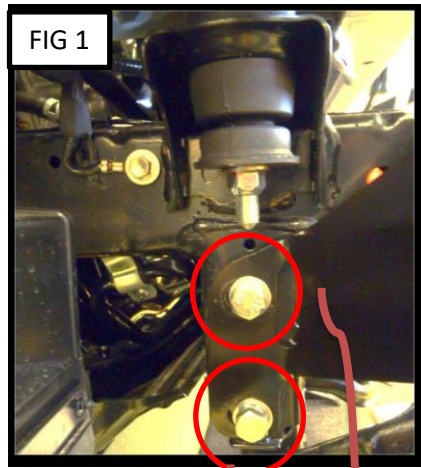


FIG 2

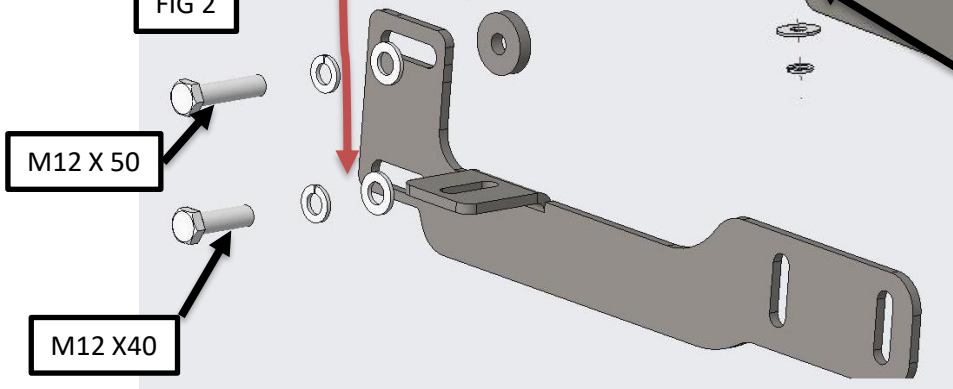
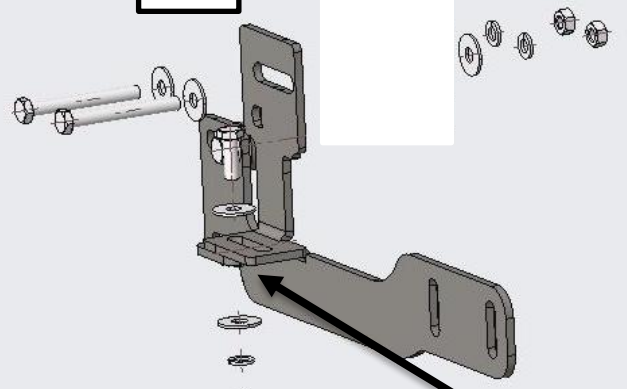


FIG 3



Step

Description/Method

1

Fig 3 shows the top bracket , insert M10 x 100 bolts through the brackets and holes in the chassis. Sandwiching the chassis between the brackets . Drivers side is shown , do the same to Passenger side. Use M10 nuts and spring washers

2

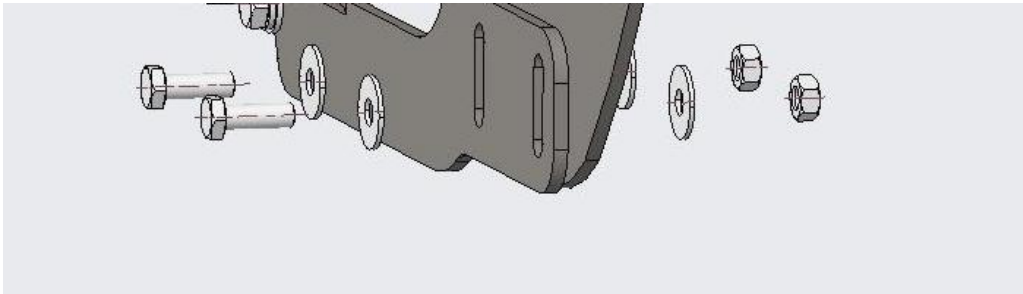
Then loosely bolt the top bracket to the bottom brackets using M10 x 30 sets , flat washers , spring washer and nuts. Fig 3

Fitment Instruction:

Hilux Bushbar

Visual / Graphic Illustration

FIG 4



Step #

Description/Method

3

Now Place the front styling bar onto the brackets as shown in Fig 4
Use the Nylok Nuts supplied here with M10 x 30 sets and flat washers.

4

Centralise bar and tighten brackets and then bar to brackets

Make sure bar is centralised and tighten all fasteners to specified torque. M8= 22Nm , M10= 42Nm , M6= 9Nm.

