ACCESSORY FITMENT INSTRUCTION

Product	Toyota Hilux 9th Gen PDC Nudge Bar
Part no.	80097T, BS-80097 TN:(696)
60 Minutes	Models : 2026 +
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	01-10-2026

DIAGRAM





Kit content:

A	Qty	Description		Qty	Description
B	2	M12 x 50 x 1.25 set screws	K	6	M10 nylok Nuts
C	2	M12 x 40 x 1.25 set screws	L	6	M10 Nut caps
D	4	M12 Spring washers	M	1	Nudge
E	4	M12 Flat washers	N	2	Bottom Brackets, DS & PS
F	10	M10 x 30 Set screws	O	2	Drop down brackets . DS & PS
G	4	M10 x 100 set screws			
H	28	M10 Flat washers			
I	8	M10 spring washers			
J	8	M10 hex Nuts			

Kit content:

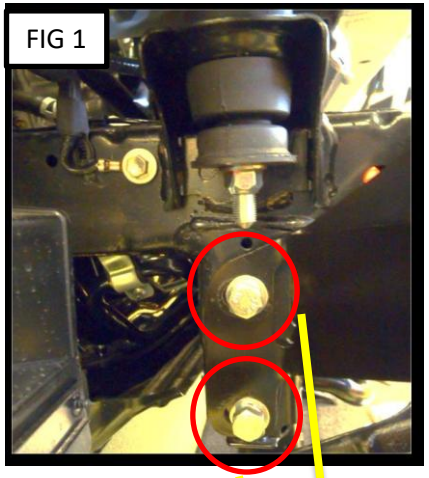
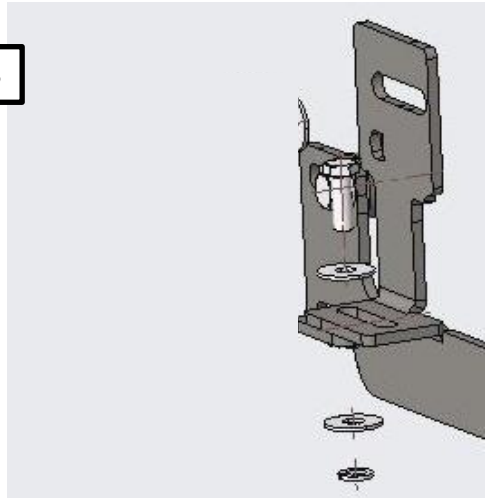
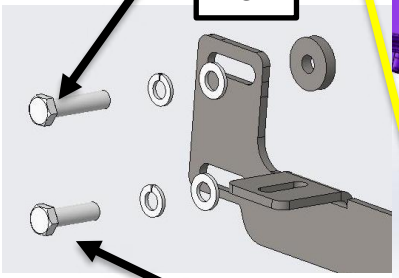
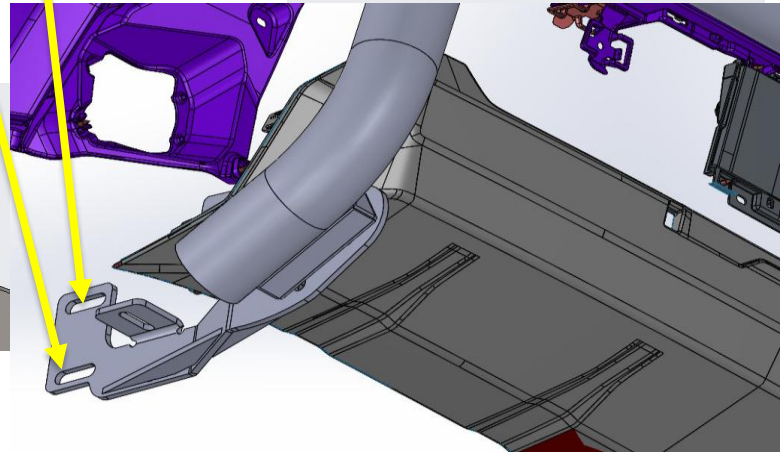
Qty		Fitters Tool Box	Qty	

Precautions during fitment:

Do not scratch the vehicle

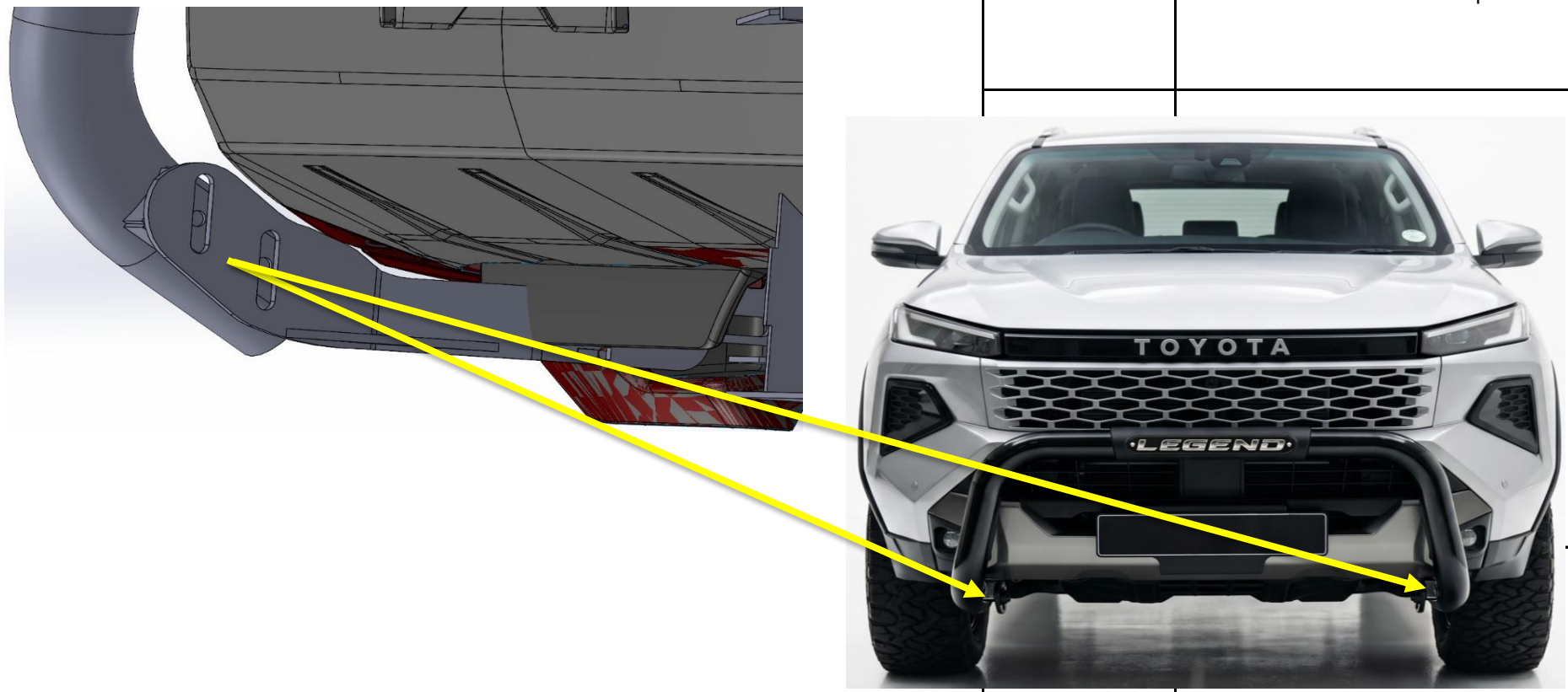
Fitment Instruction:

Hilux PDC NUDGE

Visual / Graphic Illustration	Step #	Description/Method
FIG 1  FIG 3  M12 X 50 FIG 2   M12 X40	**1**	remove the dust cover
	2	Fit bottom main brackets as shown In Fig 1,2 and 3.
	3	Then loosely bolt the drop down bracket to the bottom brackets using M10 x 30 sets , flat washers , spring washer and nuts. Fig 3

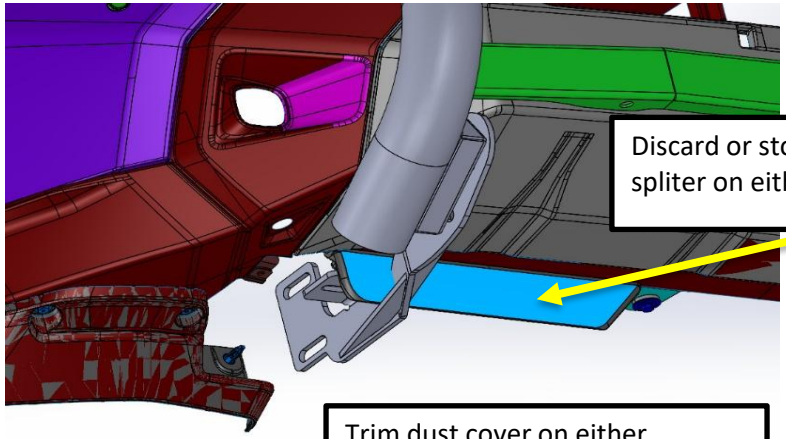
Fitment Instruction:

Hilux PDC NUDGE

Visual / Graphic Illustration	Step #	Description/Method
FIG 4 	**4**	Loosely bolt the nudge on using the M10x30 Sets and the fastners provided.

Fitment Instruction:

Hilux PDC NUDGE

Visual / Graphic Illustration	Step #	Description/Method
	**5**	Discard or store the lower spliter on either side
	**6**	Trim dust cover on either end as shown. Secure it back to the bumper.

Final step

Make sure bar is centralised and tighten all fasteners to specified torque. M8= 22Nm , M10= 42Nm , M6= 9Nm.







